Manufacturing and Engineering Training Package Release 2 Case for Endorsement

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Prepared on behalf of the Manufacturing and Engineering IRC for the Australian Industry and Skills Committee (AISC)



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Required information

A. Administrative details of the Case for Endorsement

The name of the Industry Reference Committee (IRC) that is representing this Case for Endorsement, is the Manufacturing and Engineering IRC.

The name of the Skills Service Organisation (SSO) that is submitting this Case for Endorsement on behalf of the Manufacturing and Engineering IRC is IBSA Manufacturing SSO.

The Manufacturing and Engineering Training Package, MEM, Release 2 incorporates 18 qualifications and 457 units of competence which are detailed in Appendix A.

The reference number for this Case for Endorsement is IBSA/AA/2017-18/002.

B. Description of work and request for approval

This submission covers revised and new qualifications for the MEM trade and production qualifications, transitioning qualifications that are currently available in MEM05.

The MEM Manufacturing Training Package was developed as a parallel Training Package to MEM05 Metal and Engineering Training Package. It will ultimately fully replace MEM05 when the revision of the MEM technical qualifications is finalised.

The following components are submitted for endorsement:

- Eighteen (18) qualifications
- Four hundred and fifty-seven (457) units of competency

Please refer to Appendix A for a complete list and mapping of the endorsed components, credit arrangements and modification history. The final draft qualifications and units of competency have been transferred to the Training Package Content Management System.

C. Evidence of Industry support

From 2013 to 2015, MSA Training Package development work was overseen by a high-level MSA Board Sub-Committee made up of major stakeholders. The MSA Board Sub-Committee's role was to oversight the development process and provide input and advice, where necessary, relevant to their area of expertise.

Terms of reference for Board Sub-Committees were to:

- Assist in the identification of stakeholders to be consulted for the project
- Identify and assist in the resolution of industry issues in relation to strategic objectives of MSA's projects
- Provide industry input and advice on:
 - o Industrial issues
 - o Training and assessment issues
 - Priority areas for industry skills development
 - o Appropriate methods for collection, collation and consolidation of industry information
 - o Validity of the content of project outcomes

- Provide feedback on MSA's development work undertaken for the area covered
- Exchange information as appropriate between MSA, industry and other relevant professional groups covered
- Provide feedback on the project development work for the area of interest
- Make recommendations to the MSA Board on acceptance of the product of the project.

The individuals and enterprises/organisations represented on the MEM Board Sub-Committee from 2013-2015 are listed below:

Name	Enterprise/organisation
lan Curry (Chair)	Australian Manufacturing Workers Union
Megan Lilly	Australian Industry Group
Alex Stanojevic	Australian Industry Group
Paul Kennett	Industry consultant
Dave Hicks	Engineering and Automotive Training Council, WA
Matt Murphy	Communications, Electrical, Plumbing Union
Michael Grogan	Sutton Tools

The members of the above committee represent major industry stakeholders in this sector, providing a conduit to expert technical advice and high-level support.

From January 2016, the MSA committee became the interim Manufacturing and Engineering Industry Reference Committee (IRC). The structure and membership of this IRC is scheduled for review in 2017.

At the same time, management of the MEM project was undertaken by Fraser Nelson, MSA Industry Liaison Officer.

Membership of the IRC changed during the course of 2016, with the current members shown in the following table.

Name	Enterprise/organisation	
lan Curry (Chair)	Australian Manufacturing Workers Union	
David Tiller	Australian Industry Group	
Matt Murphy	Communications, Electrical, Plumbing Union	
Michael Grogan	Advanced Manufacturing Growth Centre	

From March 2017, MSA transferred the incomplete project to IBSA Manufacturing while the interim Manufacturing and Engineering IRC continued to oversee and manage the project.

Consultations during the development and revision of units of competency and qualifications during the period December 2013 – February 2017 were undertaken with:

- Technical industry experts
- Relevant industry associations and their members
- Unions
- Representatives of public and private Registered Training Organisations (RTOs) who offer the current units of competency and qualifications already and/or are intending to deliver the new units of competency
- Major industry stakeholders.

Consultation was through a combination of face-to-face forums, online web-based contact, webinars and social media, with expert input sought and obtained for the specific needs of the project.

Existing units of competency were revised with input from technical experts and experienced assessment specialists. Specialist groups were established to review the revised units and new Assessment Requirements.

Through the 2014-2015 conversion and redevelopment phase, drafts were made available on the MSA website for validation and stakeholders were advised by email about how to access the site and provide feedback. This included industry stakeholders listed on the MSA database, State and Territory Industry Training Advisory Bodies (ITABs), State and Territory Training Authorities (STAs) and Vocational Educational and Training (VET) Regulators.

During this period feedback was reviewed and changes were incorporated in the draft materials. All draft materials remained available for ongoing feedback into 2016.

From July 2016, MSA worked closely with representatives of the AMWU and Australian Industry Group to review draft materials in preparation for finalisation of the endorsed components.

The following individuals and organisations participated in the development process. The great value of their expertise and input is gratefully acknowledged.

First Name	Family Name	Organisation	State
lan	Curry	Australian Manufacturing Workers' Union	SA
David	Tiller	Australian Industry Group	NSW
Alex	Stanojevic	Australian Industry Group	QLD
Paul	Baxter	Australian Manufacturing Workers' Union	QLD

Expertise input group participants

Technical reference group participants

First Name	Family Name	Organisation	State
George	Adda	CMM- Engineering Industries	VIC
Luke	Alao	Swinburne University of Technology	VIC
Wayne	Allan	Department of Defence	ACT
Chris	Amos	Hastings Deering	QLD
Phil	Angel	TAFE Riverina	NSW
Lucas	Archer	South Western Sydney Institute of TAFE	NSW
David	Baer	Northern Sydney Institute of TAFE	NSW
Paul	Barry	Caterpillar Underground Mining Pty Ltd	TAS
Paul	Baxter Manufacturing Industry Skills Training and		QLD
		Assessment Services	
Stephen	Beath	TAFE Western	NSW
Graham	Behrendorff	Locksmiths Guild of Australia	National
Phill	Bovis	Kangan Institute	VIC
Aaron	Boyd	SkillsTech	QLD
Keith	Brown	Department of Defence Army	VIC
Mark	Bullock	NMIT	VIC

First Name	Family Name	Organisation	State
Daniel	Burcombe	GippsTAFE	VIC
Bruce	Burt	Dalby State High School	QLD
Rohan	Butler	The Gordon Institute of TAFE Geelong.	VIC
Michael	Byers	TasTAFE	TAS
Guy	Camilleri	SkillsTech Australia	QLD
Chris	Cheater	Wodonga Institute of TAFE	VIC
Naresh	Chugh	Bonnyrigg High School	NSW
Andrew	Connell	Kangan Institute	VIC
Graham	Creed	TAFE SA	SA
Denis	Crowley	CMM- Engineering Industries	VIC
Nathan	Cryer	Northern Melbourne Institute of TAFE	VIC
Gina	Danaia	Rio Tinto Iron Ore	WA
Stephen	Davies	TAFE NSW - Industry Skills Unit (ISU)	NSW
Tony	Davis	Victoria University	VIC
James	Dawes	CAJE Jewellers	NSW
Doug	De Cean	O-I Australia	NSW
Nick & Leasa	de Klerk	de Klerk and Pinn Jewellers PTY. LTD	NSW
Lyndon	Deane	Hastings Deering (Australia) Pty Ltd	QLD
Paul	Delaney	Swinburne University of Technology	VIC
Peter	Dickinson	DMS Services	VIC
Peter	Dimond	ALS Industrial	NSW
Brad	Diplock	Training Prospects	SA
Leon	Drury	MSA NSW ITAB	NSW
Bruce	Dunn	Hunter Institute of TAFE	NSW
Mark	Earnshaw	Kawana Waters State College	QLD
John	Edwards	TECNQ	QLD
Helen	Einstein	Jeff Einstein Jewellery	NSW
Heidi	Fabian	Academy of Jewellery Manufacture & Design	SA
Len	Farren	Mount Isa Institute of TAFE	QLD
John	Farrow	Goulburn Ovens Institute of TAFE	VIC
Kirsten	Ferguson	Blessington Pty Ltd	NSW
Cliff	Forrester	Fortec Security	QLD
Stephen	Foster	Goulburn Ovens Institute of TAFE	VIC
Kirk	Franks	Sydney Institute of TAFE	NSW
Richard	Griffiths	North Coast TAFE	NSW
Paul	Guntley	Western Sydney Institute of TAFE	NSW
Elizabeth	Hellenpach	Western Sydney Institute of TAFE	NSW
Wayne	Herd	Tam Training and Assessment Mentor	QLD
Stephen	Herring	Careers Australia	QLD
Noel	Higginbotham	N & J Computing Services	QLD
Peter	Hiosan	Pilbara Institute	WA
Leanne	Hixon	QMI Solutions	QLD
Toni	Hoyle	Industry Training & Workplace Services	WA
Karen	Humphreys	Hunter Institute of TAFE	NSW
Heath	Hutcheon	Coolamon Steelworks	NSW
Ken	Jefferies	SkillsTech Australia	QLD

First Name	Family Name	Organisation	State
Daniel	Jenkins	Careers Australia	QLD
Mark	Johnson	Careers Australia	QLD
Peter	Johnson	Master Locksmiths Association	National
Stephen	Johnson	TAFE NSW - Industry Skills Unit (ISU)	NSW
Ted	Johnson	South Western Sydney Institute of TAFE	NSW
Tony	Johnson	Training Prospects	SA
Alan	Кау	Kangan Institute	VIC
Peter	Кеер	Central Institute of Technology	WA
Gordon	Kelso	Carter Holt Harvey	VIC
Andrew	Кеу	South Western Sydney Institute of TAFE	NSW
Kodanda	Kottampally	Box Hill Institute	VIC
Peter	Lausberg	Queensland Studies Authority - VET Branch	QLD
Mark	Lester	Challenger Institute of Technology	WA
Ross	Lidbury	Hunter Institute of TAFE	NSW
Phil	Lowe	Wodonga TAFE	VIC
Ricky	Luke	Manufacturing Industry Skills Training and Assessment Services	QLD
Geoff	Manton	SMA Australia	NSW
lan	McDonald	Challenger Institute of Technology	WA
Steven	McMahon	CIT	ACT
Pani	Meda	TAFE SA	SA
Scott	Mengel	Defence	ACT
Julie	Micallef	Polytechnic West	WA
John	Miles	Guilford Young College	TAS
Grant	Mills	Blue Dog Training	QLD
Jason	Morgan	TAFE NSW	NSW
Wayne	Morris	South Western Sydney Institute of TAFE	NSW
Peter	Munn	Oz Assess	WA
Joe	Naidoo	SkillsTech Australia	QLD
John	O` Neill	Sandvik Mining	NSW
Jeff	OHalloran	Polytechnic West	WA
Peter	O'Reilly	Hunter Institute of TAFE	NSW
Susan	Pardel	South Western Sydney Institute of TAFE	NSW
Dave	Peall	Axial	QLD
Dr Gita	Pendharkar	RMIT	VIC
Hashim	Poonawala	SKF Australia	VIC
Kyle	Probert	APT Training	NSW
Noel	Ramsden	Edwin Ramsden Pty Ltd T/AS Miranne Jewellers	NSW
Ray	Ransome	Engineering Technical & Training Services	QLD
Paul	Regan	DTWD WA	WA
Adrian	Reivers	Kangan Institute	VIC
Chris	Richardson	Southern Queensland Institute of TAFE	QLD
Amy	Robson	Amy Robson Jewellery	NSW
Phil	Ronald	The Bloomfield Group	NSW
1 1111	Rose	Custom Fluid Power	QLD

First Name	Family Name	Organisation	State
Peter	Rundle-Curry	Process Automation Learning Services (PALS)	QLD
Anthony	Ryan	TasTAFE	TAS
Peter	Saffo	Saffo Jewellery	NSW
Eric	Sandberg	Victoria University	VIC
Michael	Sanders	Holmesglen Institute	VIC
Peter	Schreiner	University of Ballarat	VIC
David	Scott	Victoria University	VIC
Peter	Sheehan	GippsTAFE	VIC
Graham	Smith	Chisholm Institute	VIC
Les	Smith	Hunter Institute of TAFE	NSW
Ashley	Spain	Emerald State High School	QLD
Stephen	Spence	Polytechnic West	WA
Mitch	Spooner	Northern Sydney Institute of TAFE	NSW
Simon	Stanning	Polytechnic West	WA
John	Stathakis	South Western Sydney Institute of TAFE	NSW
Raven	Steadman	Axial Training	QLD
Laura	Steedman	Air Conditioning and Mechanical Contractors Association	VIC, ACT, NSW, QLD
Christine	Stephens	The City of Newcastle	NSW
Simon	Taylor	Gold Coast Institute of TAFE	QLD
Wayne	Theisenger	NMIT	VIC
Ashley	Tilley	TAFE SA	SA
Keith	Tonkies	SkillsTech Australia	QLD
Mark	Topliss	ALS Industrial	NSW
Cathie	Usher	Chisholm Institute	VIC
Shayne	van der Heide	CLB Training & Development	VIC
John	Verner	MISTAS	VIC
John	Waghorn	Challenger Institute of Technology	WA
Rod	Wallace	Western Sydney Institute of TAFE	NSW
Gary	Walsh	Sunraysia Institute of TAFE	VIC
Murray	Warren	Polytechnic West	WA
Darren	Wiggins	Bureau Veritas Asset Integrity and Reliability Services	NSW
John	Williams	Australian Pacific Training College	QLD
John	Williams	SkillsTech Australia	QLD
David	Wilson	Chisholm Institute	VIC
Mark	Wilson	Sydney Institute of TAFE	NSW
Jim	Wolf	TAFE SA	SA
Eddy	Zussa	South Western Sydney Institute of TAFE	NSW

Consultations with State Training Authorities (STAs) were undertaken in August 2017 and made available on VETNet for two weeks.

The following STA personnel were provided with drafts of the Case for Endorsement, Companion Volume Implementation Guide and training package components:

STA Personnel

First Name	Family Name	Organisation	<u>State</u>
Jodie	Kafer	ACT Chief Minister, Treasury and Economic	ACT
		Development Directorate	
Nelson	Brown	Department of Business	NT
Howard	Lai	Department of Business	NT
Lee	Carter	Department of Education and Training	VIC
Marina	Borrello	Department of State Development	SA
Lisa	Barron	Department of Training and Workforce	WA
		Development	
Marilyn	Ng	NSW Department of Industry	NSW
Guy	Valentine	Strategic Engagement Skills Investment and	QLD
		Market Strategy	
		Department of Education and Training	
Stuart	Hollingsworth	Skills Tasmania	TAS

Feedback and expressed competing views were dealt with through consultation and the outcomes were approved in IRC meetings. As such there are no cases for exception resulting from this Case for Endorsement.

The scoping reports for the redevelopment of the MEM05 Metal and Engineering Training Package indicated that there was no requirement for a major structural change to either units or qualifications. In fact, there was strong support for the current structures, but many suggestions for additional explanatory and guidance materials to assist users to better understand the application of units and qualifications. The revised units and expanded range of qualifications reflect current and projected industry skills recognition and training needs.

Throughout the conversion and development process there have been extensive presentations and consultation with key stakeholders (including training providers) in all Australian States and Territories. Presentations, forums and workshops were conducted in the following locations throughout 2014, 2015 and 2016, presenting proposed changes and changes as outlined in the transition requirements.

Key stakeholder engagement

2014		
Jan	Acacia Ridge	QLD
Feb	Bracken Ridge	QLD
Feb	Terrigal	NSW
Feb	Wollongbar	NSW
Mar	Adamstown	NSW
Mar	Kurri Kurri	NSW
April	Preston	VIC
April	Liverpool	NSW
April	Casuarina	NT
April	Eight Mile Plains	QLD
May	Dandenong	VIC
May	Regency Park	SA
May	Rosewater	SA
May	Granville	NSW
May	Newcastle	NSW
May	Orange	NSW
May	Wagga Wagga	NSW
May	Tamworth	NSW
June	Toowoomba	QLD
June	Townsville	QLD
June	Cairns	QLD
June	Osborne Park	WA
June	Malaga	WA
June	Wetherill Park	NSW
July	North Melbourne	VIC
July	Wollongong	NSW
Aug	Traralgon	VIC
Aug	Box Hill	VIC
Sept	Ultimo	NSW
Sept	Acacia Ridge	QLD
Sept	Melbourne	VIC
Sept	Main Beach	QLD
Oct	West Melton	VIC
Oct	North Melbourne	VIC
Nov	Acacia Ridge	QLD
Nov	Hunter Region	NSW
Nov	Townsville Region	QLD
Dec	Fyswick	ACT
	,	

2015		
Jan	Milton	QLD
Jan	North	VIC
	Melbourne	
Jan	Ultimo	NSW
Jan	Enmore	NSW
Jan	St Leonards	NSW
Feb	Adelaide Region	SA
Feb	Newham	TAS
Feb	Crows Nest	NSW
Feb	Tamworth	NSW
Feb	Osborne Park	WA
Feb	Midland	WA
Feb	Rockingham	WA
Feb	Perth Region	WA
Mar	Bruce	ACT
Mar	Wollongong	NSW
Mar	Heidelberg	VIC
Mar	Moree	NSW
April	Eagle Farm	QLD
April	Port Kembla	NSW
May	Moree	NSW
May	Kurri Kurri	NSW
May	North Sydney	NSW
June	Bayswater	VIC
June	Toowoomba	QLD
Aug	Bowen Hills	QLD
Aug	Acacia Ridge	QLD
Aug	Berwick	VIC
Aug	Gosford	NSW
Nov	Osborne Park	WA
Nov	Derwent Park	TAS
Nov	Hobart	TAS

2016		
Jan	Kingscliff	NSW
Feb	Springwood	QLD
Mar	Dandenong	VIC
Mar	Osborne Park	WA
April	Perth	WA
May	Regency Park	SA
May	Ringwood	VIC
May	North Sydney	NSW
June	Bilinga	QLD
June	Bendigo	VIC
June	Griffith	ACT
July	Geelong	VIC
July	Acacia Ridge	QLD
Aug	Melbourne	VIC
Aug	Pymble	NSW
Sept	Healesville	VIC
Sept	Emu Plains	NSW
Sept	Melbourne	VIC
Sept	Balcatta	WA
Oct	Townsville	QLD
Oct	Belmont	WA
Oct	Wollongong	NSW
Nov	Wodonga	VIC
Nov	Wangarratta	VIC
Nov	North Wollongong	NSW
Nov	Darwin	NT
Dec	North Sydney	NSW
Dec	North Syuney	11310

D. Industry expectations about training delivery

MEM05 is the basis for directly determining the classification and pay of persons employed under the terms of the Manufacturing and Associated Industries and Occupations Award 2010 and related Awards and Certified Agreements and as such, industry expects people holding MEM05 qualifications and units of competence to be competent in the workplace. The MEM training package will be this basis as it supersedes MEM05. The direct alignment with classification and pay arrangements dates back to decisions made by the Australian Industrial Relations Commission in 1990 and predates the emergence of contemporary Training Packages in 1998.

All qualifications are competency based and as such can be achieved through a formal skills recognition process that could conceivably result in no gap training being required. Where formal training is required, competence will be realised through a combination of on and off the job skills and knowledge development.

A number of critical qualifications associated with key trades and vocations contain directions in the Application that reflect the proper application of the qualification, as the following examples indicate:

"This qualification must be undertaken through a Training Contract associated with an Australian Trade Apprenticeship or through formal trade recognition."

Or

"This qualification must not be used as a pre-employment or pre-apprenticeship program. It is specifically designed to cover the skills and knowledge required of workers employed as Engineering/Manufacturing Employees - Level IV as defined in the Manufacturing and Associated Industries and Occupation Award. It must not be undertaken by school students unless they are formally engaged in a Training Contract associated with an Australian Traineeship. "

These statements contain critical information about the intended purpose of the qualification and are necessary to ensure that the occupational outcome associated with the qualifications meets the industry definitions for the respective trades/vocations as contained in the Award, and that the qualifications are used for their intended purpose.

The use of Certificate III level Trade qualifications as either VET in Schools programs or fully institutional programs is inappropriate and it is the clear intention of industry that these qualifications not be used outside an apprenticeship or formal trade recognition process.

Consigning that statement to a non-endorsed Companion Volume would frustrate the legitimate objectives of industry and potentially diminish the integrity of the qualifications themselves.

The use of Certificate II and III production qualifications designed to meet the needs of skilled workers employed in sophisticated manufacturing environments as pre-employment or pre-apprenticeship programs is equally inappropriate.

E. Implementation of the new training packages

The flexibility of the MEM Manufacturing and Engineering Training Package enhances opportunities for employment and mobility for trade and production employees across many industry sectors. Currently, the MEM Manufacturing and Engineering Training Package addresses the training and skills recognition needs of workers in critical manufacturing/engineering, trade and technical occupations in manufacturing, including meeting the skill needs of the resources and many other sectors. The key trade and other occupational outcomes served by the MEM Manufacturing and Engineering Training Package

remain broadly dispersed throughout the economy and the package supports this broad employment distribution.

It is envisaged there will be no, or at worse case only minor, implementation issues.

In some cases, certain units of competency and qualifications contain content that, whilst capable of being interpreted as inconsistent with the Standards for Training Packages, is necessary given the importance of the direct association between competency and skills related pay structures contained in key industrial instruments including Awards and Certified Agreements.

The content in question is designed to give unambiguous and enforceable direction to users of the Training Package about how the unit or qualification is intended to be applied in order to ensure that duplication is minimised, skills pathways are not compromised and that unit selection is appropriate from an industrial outcome perspective.

For example, some of the units and qualifications contain directions in relation to the application of the units and/or qualifications that are required to ensure that they are applied as intended and in a manner that is consistent with longstanding industrial arrangements. The nature of the direction takes a number of forms.

1. Directions that limit the scope of a unit and make clear what the unit does or does not cover:

For example, unit MEM05011 Assemble fabricated components contains a statement in the application:

"Where skills for the assembly of fabricated engineering components are required unit MEM18006 should also be selected"

This statement is required to ensure that proper consideration is given to the selection of critical additional units in the selection of the primary unit under consideration. The statement gives coherence to the application of the principal unit by indicating that the:

'skills for the assembly of fabricated engineering components' are not covered by the unit.

2. Directions that prevent inappropriate selections or duplication of units

Alternatively, some units contain statements with the reverse effect, which is to advise that certain units should not be selected together as they effectively duplicate much of their content but from the perspective of different vocational fields, i.e. Production Machining units should not be selected with Trade Level Machining units as they are designed for specifically different applications.

For example, the application of Unit MEM07001 Perform operational maintenance of machines/equipment contains directions that:

"This unit of competency defines the skills and knowledge required to carry out programmed safety and maintenance checks on machines/equipment.

It applies in a manufacturing setting where routine programmed operational maintenance to machines/equipment is required. It is not intended to be used where higher level maintenance activities are performed.

This unit should not be selected when any of the following are selected:

• MEM18055 Dismantle, replace and assemble engineering components

- MEM18006 Repair and fit engineering components
- MEM07005 Perform general machining."

This direction is necessary where experience indicates that users often inadvertently package inappropriate units together or fail to select critical units required to reflect the totality of the skills required where the unit in question is not specifically designated as a prerequisite. This can occur when the user assumes that certain contingent applications are covered by a unit when in fact they are not and require the selection of additional units.

This information has been included in previous iterations of the training package and provides crucial practical information to the many non-training provider users who rely on the training package, including employers, workers and industry regulators who are used to dealing with information like this. Experience shows that these users are unlikely to access the Companion Volume for information of this type.

Not including this information in the training package could have significant flow-on effects for industry, with the wrong unit of competency being chosen for the circumstances, a critical unit of competency not being included when it should be included, or additional units being undertaken unnecessarily. This has significant pay and classification implications for both workers and employers and clear direction is required to mitigate that risk.

3. Directions in relation to licencing to ensure that users are aware that licencing requirements vary from jurisdiction to jurisdiction and that elective unit choice can affect licencing arrangements.

Regulatory requirements associated with some qualifications are contingent on either the nature of the work being performed or elective unit choices in some circumstances.

For example, in New South Wales certain metal fabrication work is subject to regulatory requirements which is not the case in other jurisdictions. There are licensing requirements associated with the qualification, however not all work associated with the qualification is licensed.

This means that two people holding the same qualification could be subject to different regulatory impact due simply to the elective unit choice and the nature of the work they perform.

It is for this reason that additional advice in relation to regulatory requirements is contained at both the unit of competency level and the qualification level.

The trade and production qualifications included in MEM Release 2 are all designated to be undertaken through either a formal Training Contract associated with an Australian Trade Apprenticeship or Traineeship or through formal skills recognition where substantial industry experience is evident. Work placement and experience is either a component of the Training Contracts or a component of the evidence for the skills recognition process.

There are six (6) units available in MEM05 qualifications that are not being carried forward into MEM Release 2. All six (6) units have been superseded/replaced by new units. There is no overall impact on funding or qualification requirements as a result of these changes.

There are no qualification deletions. Any qualification in MEM05 that is not included in either Release 1 or Release 2 of MEM will remain current in MEM05 until the transition work is completed. There are four (4) trade qualifications, Certificate III in Refrigeration and Air Conditioning (HVAC), Certificate III in

Engineering – Fixed and Mobile Plant Mechanic, Certificate III in Engineering – Toolmaking Trade and Certificate III in Engineering – Casting and Moulding Trade that were available in MEM05 as specialisations in the Mechanical and Fabrication Trade streams. These 4 qualifications have been developed as stand-alone qualifications in response to industry requests. State/Territory jurisdictions will need to adjust their apprenticeship documentation to reflect these changes. There will be minimal changes to funding arrangements as the specialisations were previously available.

F. Editorial assurance reports

The following editorial report was undertaken by an independent editor.

Information required	Detail
Training Package title and code	MEM Manufacturing and Engineering Training Package (Release 2)
Number of new or revised qualifications	Eighteen (18) new qualifications
Number of new or revised units of competency	Four hundred and fifty seven (457) new units of competency
Confirmation that the draft endorsed components meet the requirements in Section 2	All draft endorsed components were edited against the Standards for Training Packages. All components comply with the Standards for Training Package Development and meet the requirements as outlined in Section 2. MEM Manufacturing Training Package consists of all required endorsed components and a quality assured Companion Volume Implementation Guide has been provided.
Person completing the Editorial Report and organisation. ¹	Trish Gamper (Gamper Consulting Services)
Date completed	26 February 2017

¹ Persons not a member of the panel are required to provide the following additional information: demonstrated experience in editing technical and industry publications, preferably including education and/or training; demonstrated commitment by the applicant to ongoing professional development; details of relevant qualifications and/or professional membership(s).

Section 2 – Editorial checklist of draft training package components

Editorial Requirements	Comments	SSO comments
	Provide brief commentary on whether the draft endorsed components meet each of the Editorial Requirements/Standards for Training Packages	
Draft endorsed components have been proofread and edited against the <i>Standards for Training Packages 2012,</i> the <i>Training Package Products Policy</i> and the <i>Training Package</i> <i>Development and Endorsement Process Policy</i> by the SSO/developer prior to the formal Editorial review.	Draft endorsed components were proof read by MSA and final editorial review against the Standards and Training Package policies conducted by Trish Gamper.	

The standards for training packages

Training packages – products

Editorial Requirements	Comments Provide brief commentary on whether the draft endorsed components meet each of the Editorial Requirements/Standards for Training Packages	SSO comments
 Standard 1: Training Packages consist of the following: 1. AISC endorsed components: units of competency assessment requirements (associated with each unit of competency) 	MEM Manufacturing and Engineering Training Package consists of all AISC endorsed components, including units of competency and associated assessment requirements, qualifications and a quality assured Companion Volume Implementation Guide.	
 qualifications credit arrangements. One or more quality assured companion volumes. 	At the time of endorsement of this Training Package no national credit arrangements exist.	

Training Packages - Policy

Editorial Red	quirements	Comments	SSO comments
		Provide brief commentary on whether the draft endorsed components meet each of the Editorial Requirements/Standards for Training Packages	
Standard 2:	Training Package developers comply with the Training Package Products Policy.	 The development of MEM Manufacturing and Engineering Training Package complies with the AISC Training Package Products Policy. The Training Package has the required code and title. It provides flexible qualifications and pathways and contains appropriate advice on foundation skills. Units of competency have required codes and titles, imported units of competency have been checked against TGA to ensure they are current, and each unit of competency has been mapped for equivalence against previous units. Qualifications have the required codes and titles. Each qualification has been clearly mapped to previous versions. Relevant pathways advice and occupational outcomes are clearly described in the Companion Volume Implementation 	
		Guide. Pathways advice has been provided in the Companion Volume Implementation Guide.	

Editorial Re	quirements	Comments	SSO comments
		Provide brief commentary on whether the draft endorsed components meet each of the Editorial Requirements/Standards for Training Packages	
Standard 3:	Training Package developers comply with the AISC Training Package Development and Endorsement Process Policy.	The Case for Endorsement clearly outlines the development process for MEM Manufacturing and Engineering Training Package. The consultation and validation process for development of MEM Manufacturing and Engineering Training Package and final approval for the endorsed components has been undertaken in accordance with the TP Development and Endorsement Process Policy.	

Training Packages – Components

Units of competency

Editorial Re	quirements	Comments	SSO comments
		Provide brief commentary on whether the draft endorsed components meet each of the Editorial Requirements/Standards for Training Packages	
Standard 4:	Units of competency specify the standards of performance required in the workplace.	All units of competency specify the standards of performance required in the workplace. Units are written clearly and are consistent across the industry sector.	
Standard 5:	The structure of units of competency complies with the unit of competency template.	The structure of units of competency complies with the unit of competency template and all components are included.	

Assessment Requirements

Editorial Re	quirements	Comments	SSO comments
		Provide brief commentary on whether the draft endorsed components meet each of the Editorial Requirements/Standards for Training Packages	
Standard 6:	Assessment requirements specify the evidence and required conditions for assessment.	 Assessment requirements for all units of competency specify the evidence and required conditions for assessment. Performance evidence clearly identifies the required frequency and/or volume of evidence required, and directly relate to the unit of competency. Aspects of evidence that did not relate to the unit were queried with the developer and corrected as necessary. Knowledge evidence clearly specifies the required knowledge a candidate would need in order to achieve competency. Queries relating to the depth of knowledge required for particular units were forwarded to the developer for clarification/confirmation. All units of competency contain clear and specific assessment conditions, including assessor requirements, conditions for assessment, and the required access to tools, materials and equipment necessary for assessment of the unit. 	

Editorial Reo	quirements	Comments Provide brief commentary on whether the draft endorsed components meet each of the Editorial Requirements/Standards for Training Packages	SSO comments
Standard 7:	Every unit of competency has associated assessment requirements. The structure of assessment requirements complies with the assessment requirements template.	Every unit of competency has associated assessment requirements. The structure of the assessment requirements complies with the required template.	
Qualific	cations	•	·
Editorial Red	quirements	Comments	SSO comments
		Provide brief commentary on whether the draft endorsed components meet each of the Editorial Requirements/Standards for Training Packages	
Standard 8:	Qualifications comply with the Australian Qualifications Framework specification for that qualification type.	All qualifications comply with the AQF specification for the qualification type. Qualification descriptors are cross-referenced with the AQF descriptors in the Companion Volume Implementation Guide and contain volume of learning.	
Standard 9:	The structure of the information for the Australian Qualifications Framework qualification complies with the qualification template.	The structure of all qualifications complies with the required qualification template. They contain correct codes and titles, and provide clear descriptors of the required outcomes, including required licensing, legislative or certification requirements, where necessary.	
		All qualifications have clear and appropriate packaging rules that specify the total number of units required, including	

Editorial Requirements	Comments	SSO comments
	Provide brief commentary on whether the draft endorsed components meet each of the Editorial Requirements/Standards for Training Packages	
	core and elective units. Core and elective units are listed and were checked against the unit list provided in the Case for Endorsement. Units containing prerequisites were checked against the list of units contained in the Companion Volume Implementation Guide.	
	All qualifications have been mapped to previous qualifications, where necessary, and contain links to the Companion Volume Implementation Guide.	

Credit Arrangements

Editorial Requ	uirements	Comments	SSO comments
		Provide brief commentary on whether the draft endorsed components meet each of the Editorial Requirements/Standards for Training Packages	
	Credit arrangements existing between Training Package qualifications and Higher Education qualifications are listed in a format that complies with the credit arrangements template.	At the time of endorsement of this Training Package no national credit arrangements exist.	

Compa	Companion Volumes			
Editorial Rec	quirements	Comments	SSO comments	
		Provide brief commentary on whether the draft endorsed components meet each of the Editorial Requirements/Standards for Training Packages		
Standard 11:	A quality assured companion volume implementation guide produced by the Training Package developer is available at the time of endorsement and complies with the companion volume implementation guide template.	A quality assured Companion Volume Implementation Guide was provided and edited concurrently with the Training Package. It will be available on the developer's website at the time of endorsement and complies with the required template. It contains a detailed overview of the Training Package, including a full list of qualifications and units of competency, a detailed mapping of qualifications and units of competency, including equivalence, and imported units of competency. It also contains detailed work and training outcomes and regulation and licensing implications, where they are required. Implementation advice is provided, including impacts, pathways information, and access and equity considerations. A detailed table is provided outlining foundation skills essential to competent performance in every unit of competency.		
		competency. The SSO provided evidence of their internal quality		

Editorial Requirements	Comments	SSO comments
	Provide brief commentary on whether the draft endorsed components meet each of the Editorial Requirements/Standards for Training Packages	
Standard 12: Training Package developers produce other quality assured companion volumes to meet the needs of their stakeholders as required.	NA	

Other

Editorial Requirements	Comments	SSO comments
	Provide brief commentary on whether the draft endorsed components meet each of the Editorial Requirements/Standards for Training Packages	
Unit codes and titles and qualification codes and titles are accurately cross-referenced throughout the templates including mapping information and packaging rules, and in the companion volume implementation guide.	All unit and qualification codes and titles have been cross- referenced throughout the editorial review. They have been checked against the mapping information, packaging rules and unit lists in the Companion Volume Implementation Guide. Minor corrections to titles were made, where necessary, and all imported unit codes and titles were cross- referenced with TGA to ensure the latest version was included.	
Units of competency and their content are inserted in full , including any imported units of competency	All MEM Manufacturing and Engineering Training Package units of competency were provided for editing. All units and imported units will be available in full when published on TGA.	

G. Equity assurance reports

The following equity report was undertaken by Manufacturing Skills Australia.

Section 1 – Details of draft training package components

Information required	Detail
Training Package title and code	MEM Manufacturing and Engineering Training Package – Release 2
Number of new or revised qualifications	18 qualifications
Number of new or revised units of competency	457 MEM new units of competency
Confirmation that the draft endorsed components meet the requirements in Section 2	The draft endorsed components meet the requirements in Section 2 and comply with the NSSC Access and Equity Policy as set out in the Training Package Products Policy, namely:
	• Training Package developers, and the Australian Industry and Skills Committee (AISC) in endorsing Training Packages, must meet their obligations under Commonwealth anti-discrimination legislation and associated standards and regulations.
	• Training Package developers must ensure that Training Packages are flexible and that they provide guidance and recommendations to enable reasonable adjustments in implementation.
Person completing the Equity Report and organisation. 1	Barbara Wallace, Manufacturing Skills Australia Equity experience: 20 years' experience in development of training products and working in the industry training advisory industry.
Date completed	17 February 2017

¹ Persons not a member of the Training Package Quality Assurance Panel are required to provide the following additional information: demonstrated experience in analysis of equity issues in the training or educational context; demonstrated understanding of vocational education and training; demonstrated commitment by the person to ongoing professional development; details of relevant qualifications and/or professional membership(s).

Section 2 – Equity checklist of draft training package components

Equity requirements	Equity reviewer comments	SSO comments
	Provide brief commentary on whether the draft endorsed components meet each of the equity requirements	
Draft endorsed components comply with the Training Package Products Policy (see Training Package Standard 2).	Yes. see edit report.	

Training Package Quality Principles

Quality Principle 4

Be flexible to meet the diversity of individual and employer needs, including the capacity to adapt to changing job roles and workplaces.

Key features

Do the units of competency meet the diversity of individual and employer needs and support equitable access and progression of learners.

What evidence demonstrates that the units of competency and their associated assessment requirements are clearly written and have consistent breadth and depth so that they support implementation across a range of settings?

Are there other examples that demonstrate how the key features of flexibility are being achieved?

Equity requirements	Equity reviewer comments	SSO comments
	Provide brief commentary on whether the draft endorsed components meet each of the equity requirements	
1. What evidence demonstrates that the draft components provide flexible qualifications that enable application in different contexts?	The MEM qualifications have clear and appropriate packaging rules. There is a clear link between qualifications and pathways information has been clearly identified in the Companion Volume Implementation Guide.	

Equity requirements	Equity reviewer comments Provide brief commentary on whether the draft endorsed components meet each of the equity requirements	SSO comments
	Within the draft qualifications, the units of competency that support employment in the different sectors are clearly identified. Where a qualification includes a specific specialisation, the units needed to be undertaken to achieve that specialisation are clearly identified and explicit instruction is provided.	
2. Is there evidence of multiple entry and exit points?	Yes. The MEM R2 Companion Volume Implementation Guide provides clear guidance in relation to entry and exit points. There is also clear information in the qualifications themselves.	
3. Have pre requisite units of competency been minimised? Are there other examples of evidence that demonstrate how the key features of the flexibility principle are being achieved?	Yes. Prerequisite units of competency have been used only where essential to the building of skills.	

Quality Principle 5

Facilitate **recognition** of an individual's skills and knowledge and support movement between the school, vocational education and higher education sectors.

Key features

Support learner transition between education sectors.

Equity requirements	Equity reviewer comments	SSO comments
	Provide brief commentary on whether the draft endorsed components meet each of the equity requirements	
1. What evidence demonstrates pathways from entry and preparatory level as appropriate to facilitate movement between schools and VET, from entry level into work, and between VET and higher education qualifications?	In the MEM Companion Volume Implementation Guide there is a table which provides clear guidance on pathways from entry and preparatory level. All qualifications have direct entry pathways and have clearly defined occupational outcomes that are aligned with industry needs. Opportunity for progression to higher education is provided via Diploma and Advanced Diploma qualifications.	

Quality Principle 6

Support interpretation by training providers and others through the use of simple, **CONCISE LANGUAGE** and clear articulation of assessment requirements.

Key features

Support implementation across a range of settings and support sound assessment practices.

Units of competency are clearly written

Training Package components are compliant with the TGA/National Register requirements for publication.

Equity requirements	Equity reviewer comments	SSO comments
	Provide brief commentary on whether the draft endorsed components meet each of the equity requirements	
 Does the Companion Volume Implementation Guide include advice about: Pathways Access and equity Foundation skills? (see Training Package Standard 11) 	 The MEM Release 2 Companion Volume Implementation Guide provides specific guidance and advice on: choosing appropriate qualifications career pathways access and equity and reasonable adjustment foundation skills. 	

Declaration

IBSA Manufacturing, the SSO for the Manufacturing and Engineering IRC, declares that the proposed training package component(s) meet the requirements of the *Standards for Training Packages 2012, Training Package Products Policy* and *Training Package Development and Endorsement Process Policy*.

Furthermore, IBSA Manufacturing, the SSO for the Manufacturing and Engineering IRC, declares that the Companion Volume Implementation Guide is available and has been quality assured.

H. Implementation of the COAG Industry Skills Council reforms to training packages

The transition to MEM Release 2 has eliminated obsolete, superfluous and/or duplicative qualifications or units.

Where training delivery is required, industry expects a combination of institutional and operational workplace development of skills and knowledge. Where access to an operational workplace is not possible because there are personal safety or possible environmental damage limiting factors, skills and knowledge development must occur in a sufficiently rigorous simulated environment that reflects realistic operational workplace conditions. This must cover all aspects of workplace performance, including environment, task skills, task management skills, contingency management skills and job role environment skills.

A number of critical qualifications associated with key trades and vocations contain directions in the Application that reflect the application of the qualification.

These directions contain critical information about the intended purpose of the qualifications and are necessary to ensure that the occupational outcome associated with the qualifications meets the industry definitions for the respective trades/vocations as contained in the Award, and that the qualifications are used for their intended purpose.

The use of Certificate III level Trade qualifications as either VET in Schools programs of fully institutional programs is inappropriate and it is the clear intention of industry that these qualifications not be used outside an apprenticeship or formal trade recognition process.

Further, the use of Certificate II and III Production qualifications designed to meet the needs of skilled workers employed in sophisticated manufacturing environments as pre-employment or preapprenticeship programs is equally inappropriate.

All qualifications in the MEM Release 2 are designed with a significant consideration for upskilling, crossskilling and skills transfer into related occupations. Every MEM Release 2 qualification articulates into higher AQF level qualifications and they contain units that are also in the other qualifications. Individuals can readily transfer between related occupations, cross-skill between related occupations and upskill to higher AQF level qualifications.

No MEM units of competence are developed exclusively for the manufacturing and engineering industries. All units can be accessed by any industry sector.

Recognition of skills already developed to industry standards is encouraged throughout the training package. There are industrial opportunities available to enable this to happen, not only in learning institutions but also in workplaces.

The training package development work assigned by the AISC, Order reference: IBSA/AA/2017-18/002, as outlined for MEM Release 2 is completed and copies of training package components will be provided to the AISC. All components will be loaded onto the Training Package Content Management System (TPCMS) in preparation for publication upon approval by the AISC.

I. A copy of the full content of the proposed training package component(s)

The AISC will be provided with a copy of the developed training package components to be approved under the Case for Endorsement.

Appendix A: Draft endorsed components

MEM Release 2 Qualifications – mapped to MEM05 Qualifications

Code	MEM Release 2 Title			Equivalence
MEM10117	Certificate I in Engineering	MEM10105	Certificate I in Engineering	Release 1. Not
				equivalent.
MEM20117	Certificate II in	MEM20105	Certificate II in	Release 1.
	Engineering		Engineering	Equivalent.
MEM20217	Certificate II in	MEM20205	Certificate II in	Release 1.
	Engineering - Production Technology		Engineering - Production Technology	Equivalent.
MEM30117	Certificate III in	MEM30105	Certificate III in	Release 1.
	Engineering - Production		Engineering - Production	Equivalent.
	Systems		Systems	
MEM30217	Certificate III in	MEM30205	Certificate III in	Release 1.
	Engineering - Mechanical		Engineering - Mechanical	Equivalent.
	Trade		Trade	
MEM30317	Certificate III in	MEM30305	Certificate III in	Release 1.
	Engineering - Fabrication		Engineering - Fabrication	Equivalent.
	Trade		Trade	
MEM30617	Certificate III in Jewellery	MEM30605	Certificate III in Jewellery	Release 1.
	Manufacture		Manufacture	Equivalent.
MEM30717	Certificate III in Marine	MEM30705	Certificate III in Marine	Release 1.
	Craft Construction		Craft Construction	Equivalent.
MEM30817	Certificate III in	MEM30805	Certificate III in	Release 1.
	Locksmithing		Locksmithing	Equivalent.
MEM30917	Certificate III in Boating	MEM30905	Certificate III in Boating	Release 1.
	Services		Services	Equivalent.
MEM31017	Certificate III in Watch	MEM31010	Certificate III in Watch	Release 1.
	and Clock Service and		and Clock Service and	Equivalent.
	Repair		Repair	
MEM31117	Certificate III in	MEM31112	Certificate III in	Release 1.
	Engineering -		Engineering - Composites	Equivalent.
	Composites Trade		Trade	
MEM31317	Certificate III in	Release 1.		Release 1.
	Refrigeration and Air	No		
	conditioning (HVAC)	equivalent		
		qualification		

Code	MEM Release 2 Title			Equivalence
MEM31417	Certificate III in	Release 1.		Release 1.
	Engineering – Fixed and	No		
	Mobile Plant Mechanic	equivalent		
		qualification		
MEM31517	Certificate III in	Release 1.		Release 1.
	Engineering –	No		
	Toolmaking Trade	equivalent		
		qualification		
MEM31717	Certificate III in	Release 1.		Release 1.
	Engineering – Casting	No		
	and Moulding Trade	equivalent		
		qualification		
MEM40117	Certificate IV in	MEM40105	Certificate IV in	Release 1.
	Engineering		Engineering	Equivalent.
MEM50117	Diploma of Engineering -	MEM50105	Diploma of Engineering -	Release 1.
	Advanced Trade		Advanced Trade	Equivalent.

MEM Release 2 Units of Competency – mapped to MEM05 Units of Competency

Code	MEM05 Release 11.1	Code	MEM Release 2	Comment /
	Title		Title	Equivalence
MEM03001B	Perform manual	MEM03001	Perform manual	New format.
	production assembly		production assembly	Equivalent
MEM03002B	Perform precision	MEM03002	Perform precision	New format.
	assembly		assembly	Equivalent
MEM03003B	Perform sheet and plate	MEM03003	Perform sheet and plate	New format.
	assembly		assembly	Equivalent
MEM03004B	Perform	MEM03004	Perform	New format.
	electronic/electrical		electronic/electrical	Equivalent
	assembly (production)		assembly (production)	
MEM03005B	Rework and repair	MEM03005	Rework and repair	New format.
	(electrical/electronic		(electrical/electronic	Equivalent
	production)		production)	
MEM03006B	Set assembly stations	MEM03006	Set assembly stations	New format.
				Equivalent
MEM04001B	Operate melting	MEM04001	Operate melting	New format.
	furnaces		furnaces	Equivalent
MEM04002B	Perform gravity die	MEM04002	Perform gravity die	New format.
	casting		casting	Equivalent
MEM04003B	Operate pressure die	MEM04003	Operate pressure die	New format.
	casting machine		casting machine	Equivalent
MEM04004B	Prepare and mix sand for	MEM04004	Prepare and mix sand for	New format.
	metal moulding		metal moulding	Equivalent
MEM04006B	Operate sand moulding	MEM04006	Operate sand moulding	New format.
	and core making		and core making	Equivalent
	machines		machines	
MEM04007B	Pour molten metal	MEM04007	Pour molten metal	New format.
				Equivalent
MEM04008B	Fettle and trim metal	MEM04008	Fettle and trim metal	New format.
	castings/forgings		castings/forgings	Equivalent
MEM04010B	Develop and	MEM04010	Develop and	New format.
	manufacture wood		manufacture wood	Equivalent
	patterns		patterns	
MEM04011B	Produce polymer	MEM04011	Produce polymer	New format.
	patterns		patterns	Equivalent
MEM04012B	Assemble plated	MEM04012	Assemble plated	New format.
	patterns		patterns	Equivalent
MEM04013B	Develop and	MEM04013	Develop and	New format.
	manufacture		manufacture	Equivalent
	polystyrene patterns		polystyrene patterns	

Code	MEM05 Release 11.1	Code	MEM Release 2	Comment /
	Title		Title	Equivalence
MEM04014B	Develop and	MEM04014	Develop and	New format.
	manufacture production		manufacture production	Equivalent
	patterns		patterns	
MEM04015B	Develop and	MEM04015	Develop and	New format.
	manufacture vacuum		manufacture vacuum	Equivalent
	forming moulds and		forming moulds and	
	associated equipment		associated equipment	
MEM04016C	Develop and	MEM04016	Develop and	New format.
	manufacture precision		manufacture precision	Equivalent
	models		models	
MEM04017B	Develop and	MEM04017	Develop and	New format.
	manufacture gear,		manufacture gear,	Equivalent
	conveyor screw and		conveyor screw and	
	propeller patterns		propeller patterns	
MEM04018B	Perform general	MEM04018	Perform general	New format.
	woodworking machine		woodworking machine	Equivalent
	operations		operations	
MEM04019B	Perform refractory	MEM04019	Perform refractory	New format.
	installation and repair		installation and repair	Equivalent
MEM04020A	Supervise individual	MEM04020	Supervise individual	New format.
	ferrous melting and		ferrous melting and	Equivalent
	casting operation		casting operation	
MEM04021A	Supervise individual non-	MEM04021	Supervise individual non-	New format.
	ferrous melting and		ferrous melting and	Equivalent
	casting operation		casting operation	
MEM04022A	Examine	MEM04022	Examine	New format.
	appropriateness of		appropriateness of	Equivalent
	methoding for mould		methoding for mould	
	design		design	
MEM04023A	Undertake prescribed	MEM04023	Undertake prescribed	New format.
	tests on foundry related		tests on foundry related	Equivalent
	materials		materials	
		MEM04024	Produce moulds and	New unit.
			cores by hand	Supersedes
				MEM04005C -
				not equivalent
		MEM04025	Produce moulds and	New unit.
			cores by hand	Supersedes
			(advanced)	MEM04005C -
				not equivalent.
MEM05001B	Perform manual	MEM05001	Perform manual	New format.
	soldering/desoldering -		soldering/desoldering -	Equivalent

Code	MEM05 Release 11.1	Code	MEM Release 2	Comment /
	Title		Title	Equivalence
	electrical/electronic		electrical/electronic	
	components		components	
MEM05002B	Perform high reliability	MEM05002	Perform high reliability	New format.
	soldering and		soldering and	Equivalent
	desoldering		desoldering	
MEM05003B	Perform soft soldering	MEM05003	Perform soft soldering	New format.
				Equivalent
MEM05004C	Perform routine oxy	MEM05004	Perform routine oxy fuel	New title and
	acetylene welding		gas welding	format.
				Equivalent
MEM05005B	Carry out mechanical	MEM05005	Carry out mechanical	New format.
	cutting		cutting	Equivalent
MEM05006C	Perform brazing and or	MEM05006	Perform brazing and or	New format.
	silver soldering		silver soldering	Equivalent
MEM05007C	Perform manual heating	MEM05007	Perform manual heating	New format.
	and thermal cutting		and thermal cutting	Equivalent
MEM05008C	Perform advanced	MEM05008	Perform advanced	New format.
	manual thermal cutting,		manual thermal cutting,	Equivalent
	gouging and shaping		gouging and shaping	
MEM05009C	Perform automated	MEM05009	Perform automated	New format.
	thermal cutting		thermal cutting	Equivalent
MEM05010C	Apply fabrication,	MEM05010	Apply fabrication,	New format.
	forming and shaping		forming and shaping	Equivalent
	techniques		techniques	
MEM05011D	Assemble fabricated	MEM05011	Assemble fabricated	New format.
	components		components	Equivalent
MEM05012C	Perform routine manual	MEM05012	Perform routine manual	New format.
	metal arc welding		metal arc welding	Equivalent
MEM05013C	Perform manual	MEM05013	Perform manual	New format.
	production welding		production welding	Equivalent
MEM05014C	Monitor quality of	MEM05014	Monitor quality of	New format.
	production		production	Equivalent
	welding/fabrications		welding/fabrications	
MEM05015D	Weld using manual	MEM05015	Weld using manual	New format.
	metal arc welding		metal arc welding	Equivalent
	process		process	
MEM05016C	Perform advanced	MEM05016	Perform advanced	New format.
	welding using manual		welding using manual	Equivalent
	metal arc welding		metal arc welding	
	process		process	
MEM05017D	Weld using gas metal arc	MEM05017	Weld using gas metal arc	New format.
	welding process		welding process	Equivalent
				-90.00.000

Code	MEM05 Release 11.1	Code	MEM Release 2	Comment /
	Title		Title	Equivalence
MEM05018C	Perform advanced	MEM05018	Perform advanced	New format.
	welding using gas metal		welding using gas metal	Equivalent
	arc welding process		arc welding process	
MEM05019D	Weld using gas tungsten	MEM05019	Weld using gas tungsten	New format.
	arc welding process		arc welding process	Equivalent
MEM05020C	Perform advanced	MEM05020	Perform advanced	New format.
	welding using gas		welding using gas	Equivalent
	tungsten arc welding		tungsten arc welding	
	process		process	
MEM05022C	Perform advanced	MEM05022	Perform advanced	New format.
	welding using oxy		welding using oxy	Equivalent
	acetylene welding		acetylene welding	
	process		process	
MEM05023C	Weld using submerged	MEM05023	Weld using submerged	New format.
	arc welding process		arc welding process	Equivalent
MEM05024B	Perform welding	MEM05024	Perform welding	New format.
	supervision		supervision	Equivalent
MEM05025C	Perform	MEM05025	Perform	New format.
	welding/fabrication		welding/fabrication	Equivalent
	inspection		inspection	
MEM05026C	Apply welding principles	MEM05026	Apply welding principles	New format.
				Equivalent
MEM05027A	Perform aluminothermic	MEM05027	Perform aluminothermic	New format.
	welding		welding	Equivalent
MEM05036C	Repair/replace/modify	MEM05036	Repair/replace/modify	New format.
	fabrications		fabrications	Equivalent
MEM05037C	Perform geometric	MEM05037	Perform geometric	New format.
	development		development	Equivalent
MEM05038B	Perform advanced	MEM05038	Perform advanced	New format.
	geometric development		geometric development	Equivalent
	 cylindrical/rectangular 		- cylindrical/rectangular	
MEM05039B	Perform advanced	MEM05039	Perform advanced	New format.
	geometric development		geometric development	Equivalent
	- conical		- conical	
MEM05040B	Perform advanced	MEM05040	Perform advanced	New format.
	geometric development		geometric development	Equivalent
	- transitions		- transitions	
MEM05041B	Weld using powder	MEM05041	Weld using flame	New format.
	flame spraying		powder spraying	Equivalent
MEM05042B	Perform welds to code	MEM05042	Perform welds to code	New format.
	standards using flux core		standards using flux core	Equivalent
	arc welding process		arc welding process	

Code	MEM05 Release 11.1	Code	MEM Release 2	Comment /
	Title		Title	Equivalence
MEM05043B	Perform welds to code	MEM05043	Perform welds to code	New format.
	standards using gas		standards using gas	Equivalent
	metal arc welding		metal arc welding	
	process		process	
MEM05044B	Perform welds to code	MEM05044	Perform welds to code	New format.
	standards using gas		standards using gas	Equivalent
	tungsten arc welding		tungsten arc welding	
	process		process	
MEM05045B	Perform pipe welds to	MEM05045	Perform pipe welds to	New format.
	code standards using		code standards using	Equivalent
	manual metal arc		manual metal arc	
	welding process		welding process	
MEM05046B	Perform welds to code	MEM05046	Perform welds to code	New format.
	standards using manual		standards using manual	Equivalent
	metal arc welding		metal arc welding	
	process		process	
MEM05047B	Weld using flux core arc	MEM05047	Weld using flux core arc	New format.
	welding process		welding process	Equivalent
MEM05048B	Perform advanced	MEM05048	Perform advanced	New format.
	welding using flux core		welding using flux core	Equivalent
	arc welding process		arc welding process	
MEM05049B	Perform routine gas	MEM05049	Perform routine gas	New format.
	tungsten arc welding		tungsten arc welding	Equivalent
MEM05050B	Perform routine gas	MEM05050	Perform routine gas	New format.
	metal arc welding		metal arc welding	Equivalent
MEM05051A	Select welding processes	MEM05051	Select welding processes	New format.
				Equivalent
MEM05052A	Apply safe welding	MEM05052	Apply safe welding	New format.
	practices		practices	Equivalent
MEM05053A	Set and edit computer	MEM05053	Set and edit computer	New format.
	controlled thermal		controlled thermal	Equivalent
	cutting machines		cutting machines	
MEM05054A	Write basic NC/CNC	MEM05054	Write basic NC/CNC	New format.
	programs for thermal		programs for thermal	Equivalent
	cutting machines		cutting machines	
		MEM05055	Weld using oxy fuel gas	New Unit
			welding process	
		MEM05056	Perform routine flux	New Unit
			core arc welding	
		MEM05057	Perform routine	New Unit
			submerged arc welding	

Code	MEM05 Release 11.1	Code	MEM Release 2	Comment /
	Title		Title	Equivalence
		MEM05058	Perform welds to code	New Unit
			standards using oxy fuel	
			gas welding process	
MEM06001B	Perform hand forging	MEM06001	Perform hand forging	New format.
				Equivalent
MEM06002B	Perform hammer forging	MEM06002	Perform hammer forging	New format.
				Equivalent
MEM06003C	Carry out heat treatment	MEM06003	Carry out heat treatment	New format.
				Equivalent
MEM06004B	Select heat treatment	MEM06004	Select heat treatment	New format.
	processes and test		processes and test	Equivalent
	finished product		finished product	
MEM06005B	Perform drop and upset	MEM06005	Perform drop and upset	New format.
	forging		forging	Equivalent
MEM06006C	Repair springs	MEM06006	Repair springs	New format.
				Equivalent
MEM06007B	Perform basic incidental	MEM06007	Perform basic incidental	New format.
	heat/quenching,		heat/quenching,	Equivalent
	tempering and annealing		tempering and annealing	
MEM06008A	Hammer forge complex	MEM06008	Hammer forge complex	New format.
	shapes		shapes	Equivalent
MEM06009A	Hand forge complex	MEM06009	Hand forge complex	New format.
	shapes		shapes	Equivalent
MEM07001B	Perform operational	MEM07001	Perform operational	New format.
	maintenance of		maintenance of	Equivalent
	machines/equipment		machines/equipment	
MEM07002B	Perform precision	MEM07002	Perform precision	New format.
	shaping/planing/slotting		shaping/planing/slotting	Equivalent
	operations		operations	
MEM07003B	Perform machine setting	MEM07003	Perform machine setting	New format.
	(routine)		(routine)	Equivalent
MEM07004B	Perform machine setting	MEM07004	Perform machine setting	New format.
	(complex)		(complex)	Equivalent
MEM07005C	Perform general	MEM07005	Perform general	New format.
	machining		machining	Equivalent
MEM07006C	Perform lathe	MEM07006	Perform lathe	New format.
	operations		operations	Equivalent
MEM07007C	Perform milling	MEM07007	Perform milling	New format.
	operations		operations	Equivalent
MEM07008D	Perform grinding	MEM07008	Perform grinding	New format.
	operations		operations	Equivalent
	operations			Lyuivalent

Code	MEM05 Release 11.1	Code	MEM Release 2	Comment /
	Title		Title	Equivalence
MEM07009B	Perform precision jig	MEM07009	Perform precision jig	New format.
	boring operations		boring operations	Equivalent
MEM07010B	Perform tool and cutter	MEM07010	Perform tool and cutter	New format.
	grinding operations		grinding operations	Equivalent
MEM07011B	Perform complex milling	MEM07011	Perform complex milling	New format.
	operations		operations	Equivalent
MEM07012B	Perform complex	MEM07012	Perform complex	New format.
	grinding operations		grinding operations	Equivalent
MEM07013B	Perform machining	MEM07013	Perform machining	New format.
	operations using		operations using	Equivalent
	horizontal and/or		horizontal and/or	
	vertical boring machines		vertical boring machines	
MEM07014B	Perform electro-	MEM07014	Perform electro-	New format.
	discharge (EDM)		discharge machining	Equivalent
	machining operations		(EDM) operations	
MEM07015B	Set computer controlled	MEM07015	Set computer controlled	New format.
	machines/processes		machines/processes	Equivalent
MEM07016C	Set and edit computer	MEM07016	Set and edit computer	New format.
	controlled		controlled	Equivalent
	machines/processes		machines/processes	
MEM07018C	Write basic NC/CNC	MEM07018	Write basic NC/CNC	New format.
	programs		programs	Equivalent
MEM07019C	Program NC/CNC	MEM07019	Program NC/CNC	New format.
	machining centre		machining centre	Equivalent
MEM07020C	Program multiple	MEM07020	Program multiple	New format.
	spindle and/or multiple		spindle and/or multiple	Equivalent
	axis NC/CNC machining		axis NC/CNC machining	
	centre		centre	
MEM07021B	Perform complex lathe	MEM07021	Perform complex lathe	New format.
	operations		operations	Equivalent
MEM07022C	Program CNC wire cut	MEM07022	Program CNC wire cut	New format.
	machines		machines	Equivalent
MEM07023C	Program and set up CNC	MEM07023	Program and set up CNC	New format.
	manufacturing cell		manufacturing cell	Equivalent
MEM07024B	Operate and monitor	MEM07024	Operate and monitor	New format.
	machine/process		machine/process	Equivalent
MEM07025B	Perform advanced	MEM07025	Perform advanced	New format.
	machine/process		machine/process	Equivalent
	operation		operation	
MEM07026B	Perform advanced	MEM07026	Perform advanced	New format.
	plastic processing		plastic processing	Equivalent

Code	MEM05 Release 11.1	Code	MEM Release 2	Comment /
	Title		Title	Equivalence
MEM07027B	Perform advanced press	MEM07027	Perform advanced press	New format.
	operations		operations	Equivalent
MEM07028B	Operate computer	MEM07028	Operate computer	New format.
	controlled		controlled	Equivalent
	machines/processes		machines/processes	
MEM07029B	Perform routine	MEM07029	Perform routine	New format.
	sharpening/maintenance		sharpening/maintenance	Equivalent
	of production tools and		of production tools and	
	cutters		cutters	
MEM07030C	Perform metal spinning	MEM07030	Perform metal spinning	New format.
	lathe operations (basic)		lathe operations (basic)	Equivalent
MEM07031C	Perform metal spinning	MEM07031	Perform metal spinning	New format.
	lathe operations		lathe operations	Equivalent
	(complex)		(complex)	
MEM07032B	Use workshop machines	MEM07032	Use workshop machines	New format.
	for basic operations		for basic operations	Equivalent
MEM07033B	Operate and monitor	MEM07033	Operate and monitor	New format.
	basic boiler		basic boiler	Equivalent
MEM07039A	Write programs for	MEM07039	Write programs for	New format.
	industrial robots		industrial robots	Equivalent
MEM07040A	Set multistage	MEM07040	Set multistage	New format.
	integrated processes		integrated processes	Equivalent
MEM07041A	Perform production	MEM07041	Perform production	New format.
	machining		machining	Equivalent
MEM07042A	Undertake corrections	MEM07042	Undertake corrections	New format.
	and basic maintenance		and basic maintenance	Equivalent
	to aluminium extrusion		to aluminium extrusion	
	dies and die support		dies and die support	
	systems		systems	
MEM07043A	Identify causes of faulty	MEM07043	Identify causes of faulty	New format.
	aluminium extrusions		aluminium extrusions	Equivalent
MEM07044A	Test a new aluminium	MEM07044	Test a new aluminium	New format.
	extrusion die		extrusion die	Equivalent
MEM08001B	Perform wire, jig and	MEM08001	Perform wire, jig and	New format.
	barrel load/unload work		barrel load/unload work	Equivalent
MEM08002C	Pre-treat work for	MEM08002	Pre-treat work for	New format.
	subsequent surface		subsequent surface	Equivalent
	coating		coating	
MEM08003C	Perform electroplating	MEM08003	Perform electroplating	New format.
	operations		operations	Equivalent

Code	MEM05 Release 11.1	Code	MEM Release 2	Comment /
	Title		Title	Equivalence
MEM08004B	Finish work using wet,	MEM08004	Finish work using wet,	New format.
	dry and vapour		dry and vapour	Equivalent
	deposition methods		deposition methods	
MEM08005B	Prepare and produce	MEM08005	Prepare and produce	New format.
	specialised coatings		specialised coatings	Equivalent
MEM08006B	Produce clear and/or	MEM08006	Produce clear and/or	New format.
	coloured and/or sealed		coloured and/or sealed	Equivalent
	anodised films on		anodised films on	
	aluminium		aluminium	
MEM08007B	Control surface finish	MEM08007	Control surface finish	New format.
	production and finished		production and finished	Equivalent
	product quality		product quality	
MEM08008B	Operate and control	MEM08008	Operate and control	New format.
	surface finishing waste		surface finishing waste	Equivalent
	treatment process		treatment process	
MEM08009C	Make up solutions	MEM08009	Make up solutions	New format.
				Equivalent
MEM08010B	Manually finish/polish	MEM08010	Manually finish/polish	New format.
	materials		materials	Equivalent
MEM08011B	Prepare surfaces using	MEM08011	Prepare surfaces using	New format.
	solvents and/or		solvents and/or	Equivalent
	mechanical means		mechanical means	
MEM08012B	Prepare surfaces by	MEM08012	Prepare surfaces by	New format.
	abrasive blasting (basic)		abrasive blasting (basic)	Equivalent
MEM08013B	Prepare surfaces by	MEM08013	Prepare surfaces by	New format.
	abrasive blasting		abrasive blasting	Equivalent
	(advanced)		(advanced)	
MEM08014B	Apply protective	MEM08014	Apply protective	New format.
	coatings (basic)		coatings (basic)	Equivalent
MEM08015B	Apply protective	MEM08015	Apply protective	New format.
	coatings (advanced)		coatings (advanced)	Equivalent
MEM08016B	Control blast coating by-	MEM08016	Control blast coating by-	New format.
	products, materials and		products, materials and	Equivalent
	emissions		emissions	
MEM08018B	Electroplate engineering	MEM08018	Electroplate engineering	New format.
	coatings		coatings	Equivalent
MEM08019B	Electroplate protective	MEM08019	Electroplate protective	New format.
	finishes		finishes	Equivalent
MEM08020B	Electroplate decorative	MEM08020	Electroplate decorative	New format.
	finishes		finishes	Equivalent
MEM09002B	Interpret technical	MEM09002	Interpret technical	New format.
	drawing		drawing	Equivalent

Code	MEM05 Release 11.1	Code	MEM Release 2	Comment /
	Title		Title	Equivalence
MEM09003B	Prepare basic	MEM09003	Prepare basic	New format.
	engineering drawing		engineering drawing	Equivalent
MEM09004B	Perform	MEM09004	Perform	New format.
	electrical/electronic		electrical/electronic	Equivalent
	detail drafting		detail drafting	
MEM09005B	Perform basic	MEM09005	Perform basic	New format.
	engineering detail		engineering detail	Equivalent
	drafting		drafting	
MEM09006B	Perform advanced	MEM09006	Perform advanced	New format.
	engineering detail		engineering detail	Equivalent
	drafting		drafting	
MEM09007B	Perform advanced	MEM09007	Perform advanced	New format.
	mechanical detail		mechanical detail	Equivalent
	drafting		drafting	
MEM09008B	Perform advanced	MEM09008	Perform advanced	New format.
	structural detail drafting		structural detail drafting	Equivalent
MEM09009C	Create 2D drawings	MEM09009	Create 2-D drawings	New format.
	using computer aided		using computer-aided	Equivalent
	design system		design system	
MEM09010C	Create 3D models using	MEM09010	Create 3-D models using	New format.
	computer aided design		computer-aided design	Equivalent
	system		system	
MEM09011B	Apply basic engineering	MEM09011	Apply basic engineering	New format.
	design concepts		design concepts	Equivalent
MEM09021B	Interpret and produce	MEM09021	Interpret and produce	New format.
	curved 3-dimensional		curved 3-D shapes	Equivalent
	shapes			
MEM09022A	Create 2D code files	MEM09022	Create 2-D code files	New format.
	using computer aided		using computer-aided	Equivalent
	manufacturing system		manufacturing system	
MEM09023A	Create 3D code files	MEM09023	Create 3-D code files	New format.
	using computer aided		using computer-aided	Equivalent
	manufacturing system		manufacturing system	
MEM10001C	Erect structures	MEM10001	Erect structures	New format.
				Equivalent
MEM10002B	Terminate and connect	MEM10002	Terminate and connect	New format.
	electrical wiring		electrical wiring	Equivalent
MEM10003B	Install and test electrical	MEM10003	Install and test electrical	New format.
	wiring and circuits up to		wiring and circuits up to	Equivalent
	1000 volts a.c. and 1500		1000 volts a.c. and 1500	
	volts d.c.		volts d.c.	

Code	MEM05 Release 11.1	Code	MEM Release 2	Comment /
	Title		Title	Equivalence
MEM10004B	Enter and change	MEM10004	Enter and change	New format.
	programmable		programmable	Equivalent
	controller operational		controller operational	
	parameters		parameters	
MEM10005B	Commission	MEM10005	Commission	New format.
	programmable		programmable	Equivalent
	controller programs		controller programs	
MEM10006B	Install machine/plant	MEM10006	Install machine/plant	New format.
				Equivalent
MEM10007C	Modify control systems	MEM10007	Modify control systems	New format.
				Equivalent
MEM10008B	Undertake	MEM10008	Undertake	New format.
	commissioning		commissioning	Equivalent
	procedures for plant		procedures for plant	
	and/or equipment		and/or equipment	
MEM10009B	Install refrigeration and	MEM10009	Install refrigeration and	New format.
	air conditioning plant		air conditioning plant	Equivalent
	and equipment		and equipment	
MEM10010B	Install pipework and	MEM10010	Install pipework and	New format.
	pipework assemblies		pipework assemblies	Equivalent
MEM10011B	Terminate and connect	MEM10011	Terminate and connect	New format.
	specialist cables		specialist cables	Equivalent
MEM10013A	Install split air	MEM10013	Install split air	New format.
	conditioning systems		conditioning systems	Equivalent
	and associated pipework		and associated pipework	
MEM11001C	Erect/dismantle	MEM11001	Erect/dismantle	New format.
	scaffolding and		scaffolding and	Equivalent
	equipment		equipment	
MEM11002C	Erect/dismantle complex	MEM11002	Erect/dismantle	New title and
	scaffolding and		intermediate scaffolding	format.
	equipment		and equipment	Equivalent
MEM11003B	Coordinate	MEM11003	Coordinate	New format.
	erection/dismantling of		erection/dismantling of	Equivalent
	complex		complex	
	scaffolding/equipment		scaffolding/equipment	
MEM11004B	Undertake dogging	MEM11004	Undertake dogging	New format.
				Equivalent
MEM11005B	Pick and process order	MEM11005	Pick and process order	New format.
				Equivalent
MEM11006B	Perform production	MEM11006	Perform production	New format.
	packaging		packaging	Equivalent

Code	MEM05 Release 11.1	Code	MEM Release 2	Comment /
	Title		Title	Equivalence
MEM11007B	Administer inventory	MEM11007	Administer inventory	New format.
	procedures		procedures	Equivalent
MEM11008B	Package materials	MEM11008	Package materials	New format.
	(stores and warehouse)		(stores and warehouse)	Equivalent
MEM11009B	Handle/move bulk	MEM11009	Handle/move bulk	New format.
	fluids/gases		fluids/gases	Equivalent
MEM11010B	Operate mobile load	MEM11010	Operate mobile load	New format.
	shifting equipment		shifting equipment	Equivalent
MEM11011B	Undertake manual	MEM11011	Undertake manual	New format.
	handling		handling	Equivalent
MEM11012B	Purchase materials	MEM11012	Purchase materials	New format.
				Equivalent
MEM11013B	Undertake warehouse	MEM11013	Undertake warehouse	New format.
	receival process		receival process	Equivalent
MEM11014B	Undertake warehouse	MEM11014	Undertake warehouse	New format.
	dispatch process		dispatch process	Equivalent
MEM11015B	Manage warehouse	MEM11015	Manage warehouse	New format.
	inventory system		inventory system	Equivalent
MEM11016B	Order materials	MEM11016	Order materials	New format.
				Equivalent
MEM11017B	Organise and lead	MEM11017	Organise and lead	New format.
-	stocktakes		stocktakes	Equivalent
MEM11018B	Organise and maintain	MEM11018	Organise and maintain	New format.
	warehouse stock		warehouse stock	Equivalent
	receival and/or dispatch		receival and dispatch	-90.000
	system		system	
MEM11019B	Undertake tool store	MEM11019	Undertake tool store	New format.
WILLWII 1015D	procedures	WILIWITIOIS	procedures	Equivalent
MEM11020B	Perform advanced	MEM11020	Perform advanced	New format.
	warehouse computer	101210111020	warehouse computer	Equivalent
	operations		operations	Equivalent
MEM11021B	Perform advanced	MEM11021	Perform advanced	New format.
	operation of load		operation of load	Equivalent
NAEN/110000	shifting equipment		shifting equipment	Now format
MEM11022B	Operate fixed/moveable	MEM11022	Operate fixed/moveable	New format.
	load shifting equipment		load shifting equipment	Equivalent
MEM11023A	Operate a bridge and	MEM11023	Operate a bridge and	New format.
	gantry crane		gantry crane	Equivalent
MEM11024A	Undertake basic rigging	MEM11024	Undertake basic rigging	New format.
				Equivalent

Code	MEM05 Release 11.1	Code	MEM Release 2	Comment /
	Title		Title	Equivalence
MEM11025A	Operate a non-slewing	MEM11025	Operate a non-slewing	New format.
	mobile crane of greater		mobile crane of greater	Equivalent
	than three tonnes		than three tonnes	
	capacity		capacity	
MEM12001B	Use comparison and	MEM12001	Use comparison and	New format.
	basic measuring devices		basic measuring devices	Equivalent
MEM12002B	Perform	MEM12002	Perform	New format.
	electrical/electronic		electrical/electronic	Equivalent
	measurement		measurement	
MEM12003B	Perform precision	MEM12003	Perform precision	New format.
	mechanical		mechanical	Equivalent
	measurement		measurement	
MEM12004B	Perform precision	MEM12004	Perform precision	New format.
	electrical/electronic		electrical/electronic	Equivalent
	measurement		measurement	
MEM12005B	Calibrate measuring	MEM12005	Calibrate measuring	New format.
	equipment		equipment	Equivalent
MEM12006C	Mark off/out (general	MEM12006	Mark off/out (general	New format.
	engineering)		engineering)	Equivalent
MEM12007D	Mark off/out structural	MEM12007	Mark off/out structural	New format.
	fabrications and shapes		fabrications and shapes	Equivalent
MEM12019B	Measure components	MEM12019	Measure components	New format.
	using coordinate		using coordinate	Equivalent
	measuring machines		measuring machines	
MEM12020B	Set and operate	MEM12020	Set and operate	New format.
	coordinate measuring		coordinate measuring	Equivalent
	machines		machines	
MEM12021B	Program coordinate	MEM12021	Program coordinate	New format.
	measuring machines		measuring machines	Equivalent
MEM12022B	Program coordinate	MEM12022	Program coordinate	New format.
	measuring machines		measuring machines	Equivalent
	(advanced)		(advanced)	
MEM12023A	Perform engineering	MEM12023	Perform engineering	New format.
	measurements		measurements	Equivalent
MEM12024A	Perform computations	MEM12024	Perform computations	New format.
				Equivalent
MEM12025A	Use graphical techniques	MEM12025	Use graphical techniques	New format.
	and perform simple		and perform simple	Equivalent
	statistical computations		statistical computations	

Code	MEM05 Release 11.1	Code	MEM Release 2	Comment /
	Title		Title	Equivalence
		MEM12026	Perform advanced trade calculations in a manufacturing, engineering or related	New Computations Unit
			environment	
MEM13001B	Perform emergency first aid	MEM13001	Perform emergency first aid	New format. Equivalent
MEM13002B	Undertake occupational health and safety activities in the workplace	MEM13002	Undertake work health and safety activities in the workplace	New format. Equivalent
MEM13003B	Work safely with industrial chemicals and materials	MEM13003	Work safely with industrial chemicals and materials	New format. Equivalent
MEM13004B	Work safely with molten metals/glass	MEM13004	Work safely with molten metals/glass	New format. Equivalent
MEM13006B	Collect and evaluate occupational health and safety data for an enterprise or section of an enterprise	MEM13006	Collect and evaluate work health and safety data for an enterprise or section of an enterprise	New format. Equivalent
MEM13007B	Maintain water treatment systems for cooling towers	MEM13007	Maintain water treatment systems for cooling towers	New format. Equivalent
MEM13010A	Supervise occupational health and safety in an industrial work environment.	MEM13010	Supervise work health and safety in an industrial work environment.	New format. Equivalent
MEM13013B	Work safely with ionizing radiation	MEM13013	Work safely with ionizing radiation	New format. Equivalent
		MEM13015	Work safely and effectively in manufacturing and engineering	Supersedes MEM13014A, MEM14004A, MEM15002A MEM15024A MEM16007A Not equivalent
MEM14001B	Schedule material deliveries	MEM14001	Schedule material deliveries	New format. Equivalent
MEM14002B	Undertake basic process planning	MEM14002	Undertake basic process planning	New format. Equivalent

Code	MEM05 Release 11.1	Code	MEM Release 2	Comment /
	Title		Title	Equivalence
MEM14003B	Undertake basic	MEM14003	Undertake production	New Title and
	production scheduling		scheduling	format.
				Equivalent
MEM14005A	Plan a complete activity	MEM14006	Plan work activities	Equivalent
MEM15001B	Perform basic statistical	MEM15001	Perform basic statistical	New format.
	quality control		quality control	Equivalent
MEM15002A	Apply quality systems	MEM13015	Work safely and	Superseded by
			effectively in	MEM13015 Not
			manufacturing and	equivalent
			engineering	
MEM15003B	Use improvement	MEM15003	Use improvement	New format.
	processes in team		processes in team	Equivalent
	activities		activities	
MEM15004B	Perform inspection	MEM15004	Perform inspection	New format.
				Equivalent
MEM15005B	Select and control	MEM15005	Select and control	New format.
	inspection processes and		inspection processes and	Equivalent
	procedures		procedures	
MEM15007B	Conduct product and/or	MEM15007	Conduct product and/or	New format.
	process capability		process capability	Equivalent
	studies		studies	
MEM15008B	Perform advanced	MEM15008	Perform advanced	New format.
	statistical quality control		statistical quality control	Equivalent
MEM15010B	Perform laboratory	MEM15010	Perform laboratory	New format.
	procedures		procedures	Equivalent
MEM15011B	Exercise external quality	MEM15011	Exercise external quality	New format.
	assurance		assurance	Equivalent
MEM15012B	Maintain/supervise the	MEM15012	Maintain/supervise the	New format.
	application of quality		application of quality	Equivalent
	procedures		procedures	
MEM15015B	Examine trading	MEM15015	Examine trading	New format.
	practices		practices	Equivalent
MEM15016B	Inspect pre-packed	MEM15016	Inspect pre-packed	New format.
	articles		articles	Equivalent
MEM15017B	Use and maintain	MEM15017	Use and maintain	New format.
	reference standards		reference standards	Equivalent
MEM15018B	Investigate consumer	MEM15018	Investigate consumer	New format.
	complaints		complaints	Equivalent
MEM15019B	Conduct a field	MEM15019	Conduct a field	New format.
	inspection		inspection	Equivalent

Code	MEM05 Release 11.1	Code	MEM Release 2	Comment /
	Title		Title	Equivalence
MEM15020C	Perform	MEM15020	Perform	New format.
	verification/certification		verification/certification	Equivalent
	or in-service inspection		or in-service inspection	
MEM15021C	Conduct audits of	MEM15021	Conduct audits of	New format.
	servicing licensees and		servicing licensees and	Equivalent
	public weighbridge		public weighbridge	
	licensees		licensees	
MEM15022B	Verify reference	MEM15022	Verify reference	New format.
	standards		standards	Equivalent
MEM15024A	Apply quality procedures	MEM13015	Work safely and	Superseded by
			effectively in	MEM13015 Not
			manufacturing and	equivalent
			engineering	
MEM16001B	Give formal	MEM16001	Give formal	New format.
	presentations and take		presentations and take	Equivalent
	part in meetings		part in meetings	
MEM16002C	Conduct formal	MEM16002	Conduct formal	New format.
	interviews and		interviews and	Equivalent
	negotiations		negotiations	
MEM16003B	Provide advanced	MEM16003	Provide advanced	New format.
	customer service		customer service	Equivalent
MEM16004B	Perform	MEM16004	Perform	New format.
	internal/external		internal/external	Equivalent
	customer service		customer service	
MEM16005A	Operate as a team	MEM16005	Operate as a team	New format.
	member to conduct		member to conduct	Equivalent
	manufacturing,		manufacturing,	
	engineering or related		engineering or related	
	activities		activities	
MEM16006A	Organise and	MEM16006	Organise and	New format.
	communicate		communicate	Equivalent
	information		information	
MEM16007A	Work with others in a	MEM13015	Work safely and	Superseded by
	manufacturing,		effectively in	MEM13015 Not
	engineering or related		manufacturing and	equivalent
	environment		engineering	
MEM16008A	Interact with computing	MEM16008	Interact with computing	New format.
	technology		technology	Equivalent
MEM16009A	Research and analyse	MEM16009	Research and analyse	New format.
	engineering information		engineering information	Equivalent
MEM16010A	Write reports	MEM16010	Write reports	New format.
				Equivalent

Code	MEM05 Release 11.1	Code	MEM Release 2	Comment /
	Title		Title	Equivalence
MEM16011A	Communicate with	MEM16011	Communicate with	New format.
	individuals and small		individuals and small	Equivalent
	groups		groups	
MEM16012A	Interpret technical	MEM16012	Interpret technical	New format.
	specifications and		specifications and	Equivalent
	manuals		manuals	
MEM16013A	Operate in a self-	MEM16013	Operate in a self-	New format.
	directed team		directed team	Equivalent
MEM16014A	Report technical	MEM16014	Report technical	New format.
	information		information	Equivalent
MEM17001B	Assist in development	MEM17001	Assist in development	New format.
	and deliver training in		and deliver training in	Equivalent
	the workplace		the workplace	
MEM17002B	Conduct workplace	MEM17002	Conduct workplace	New format.
	assessment		assessment	Equivalent
MEM17003A	Assist in the provision of	MEM17003	Assist in the provision of	New format.
	on the job training		on the job training	Equivalent
MEM18001C	Use hand tools	MEM18001	Use hand tools	New format.
				Equivalent
MEM18002B	Use power tools/hand	MEM18002	Use power tools/hand	New format.
	held operations		held operations	Equivalent
MEM18003C	Use tools for precision	MEM18003	Use tools for precision	New format.
	work		work	Equivalent
MEM18004B	Maintain and overhaul	MEM18004	Maintain and overhaul	New format.
	mechanical equipment		mechanical equipment	Equivalent
MEM18005B	Perform fault diagnosis,	MEM18005	Perform fault diagnosis,	New format.
	installation and removal		installation and removal	Equivalent
	of bearings		of bearings	
MEM18006C	Repair and fit	MEM18006	Perform precision fitting	New Title and
	engineering components		of engineering	format.
			components	Equivalent
MEM18007B	Maintain and repair	MEM18007	Maintain and repair	New format.
	mechanical drives and		mechanical drives and	Equivalent
	mechanical transmission		mechanical transmission	
	assemblies		assemblies	
MEM18008B	Balance equipment	MEM18008	Balance equipment	New format.
				Equivalent
MEM18009B	Perform levelling and	MEM18009	Perform precision	New Title and
	alignment of machines		levelling and alignment	format.
	and engineering		of machines and	Equivalent
	components		engineering components	

Code	MEM05 Release 11.1	Code	MEM Release 2	Comment /
	Title		Title	Equivalence
MEM18010C	Perform equipment	MEM18010	Perform equipment	New format.
	condition monitoring		condition monitoring	Equivalent
	and recording		and recording	
MEM18011C	Shut down and isolate	MEM18011	Shut down and isolate	New format.
	machines/equipment		machines/equipment	Equivalent
MEM18012B	Perform installation and	MEM18012	Perform installation and	New format.
	removal of mechanical		removal of mechanical	Equivalent
	seals		seals	
MEM18013B	Perform gland packing	MEM18013	Perform gland packing	New format.
				Equivalent
MEM18014B	Manufacture press tools	MEM18014	Manufacture press tools	New format.
	and gauges		and gauges	Equivalent
MEM18015B	Maintain tools and dies	MEM18015	Maintain tools and dies	New format.
				Equivalent
MEM18016B	Analyse plant and	MEM18016	Analyse plant and	New format.
	equipment condition		equipment condition	Equivalent
	monitoring results		monitoring results	
MEM18017C	Modify mechanical	MEM18017	Modify mechanical	New format.
	systems and equipment		systems and equipment	Equivalent
MEM18018C	Maintain pneumatic	MEM18018	Maintain pneumatic	New format.
	system components		system components	Equivalent
MEM18019B	Maintain pneumatic	MEM18019	Maintain pneumatic	New format.
	systems		systems	Equivalent
MEM18020B	Maintain hydraulic	MEM18020	Maintain hydraulic	New format.
	system components		system components	Equivalent
MEM18021B	Maintain hydraulic	MEM18021	Maintain hydraulic	New format.
	systems		systems	Equivalent
MEM18022B	Maintain fluid power	MEM18022	Maintain fluid power	New format.
	controls		controls	Equivalent
MEM18023B	Modify fluid power	MEM18023	Modify fluid power	New format.
	system operation		system operation	Equivalent
MEM18024B	Maintain engine cooling	MEM27001	Maintain and repair	Equivalent
	systems		stationary and mobile	
			plant engine cooling	
			systems	
MEM18025B	Service combustion	MEM27032	Service combustion	Equivalent
	engines		engines	
MEM18026C	Test compression	MEM27002	Test and repair	Equivalent
	ignition fuel systems		compression ignition	
			systems	
MEM18027C	Overhaul engine fuel	MEM27003	Overhaul engine fuel	Equivalent
	system components		system components	

Code	MEM05 Release 11.1	Code	MEM Release 2	Comment /
	Title		Title	Equivalence
MEM18028B	Maintain engine	MEM27004	Maintain and repair	Equivalent
	lubrication systems		engine lubrication	
			systems	
MEM18029B	Tune diesel engines	MEM27005	Tune diesel engines	Equivalent
MEM18030B	Diagnose and rectify low	MEM27006	Diagnose and rectify	Equivalent
	voltage electrical		batteries, low voltage	
	systems		sensors and circuits	
MEM18031B	Diagnose and rectify low	MEM27007	Diagnose and rectify low	Equivalent
	voltage starting systems		voltage starting systems	
MEM18032B	Maintain	MEM27008	Maintain induction,	Not equivalent
	induction/exhaust		exhaust and emission	
	systems		control system	
MEM18033B	Perform engine bottom-	MEM27030	Perform engine bottom-	Equivalent
	end overhaul		end overhaul	
MEM18034B	Perform engine top-end	MEM27031	Perform engine top-end	Equivalent
	overhaul		overhaul	
MEM18035B	Diagnose and rectify	MEM27009	Diagnose and rectify	Equivalent
	braking systems		braking system	
MEM18037B	Diagnose and rectify low	MEM27010	Diagnose and rectify low	Equivalent
	voltage charging systems		voltage charging systems	
MEM18038B	Maintain wheels and	MEM27029	Maintain wheels and	Equivalent
	tyres		tyres	
MEM18039B	Diagnose and rectify	MEM27011	Maintain track type	Equivalent
	track type undercarriage		undercarriage on mobile	
			plant	
MEM18040B	Maintain suspension	MEM27012	Maintain mobile plant	Equivalent
	systems		suspension systems	
MEM18041B	Maintain steering	MEM27013	Maintain steering	Equivalent
	systems		wheels	
MEM18042C	Diagnose and rectify	MEM27028	Diagnose and rectify	Equivalent
	manual transmissions		manual transmissions	
MEM18043C	Diagnose and rectify	MEM27014	Diagnose and rectify	Equivalent
	automatic transmissions		automatic transmission	
MEM18044C	Diagnose and rectify	MEM27015	Diagnose and rectify	Equivalent
	drive line and final drives		drive line and final drives	
MEM18045B	Fault find/repair	MEM18045	Fault find/repair	New format.
	electrical		electrical	Equivalent
	equipment/components		equipment/components	
	up to 250 volts single		up to 250 volts single	
	phase supply		phase supply	
MEM18046B	Fault find/repair	MEM18046	Fault find/repair	New format.
	electrical		electrical	Equivalent

Code	MEM05 Release 11.1	Code	MEM Release 2	Comment /
	Title		Title	Equivalence
	equipment/components		equipment/components	
	up to 1000 volts		up to 1000 volts	
	a.c./1500 volts d.c.		a.c./1500 volts d.c.	
MEM18047B	Diagnose and maintain	MEM27016	Diagnose and maintain	New format.
	electronic controlling		electronic controlling	Equivalent
	systems on mobile plant		systems on mobile and	
			stationary plant	
MEM18048B	Fault find and	MEM18048	Fault find and	New format.
	repair/rectify basic		repair/rectify basic	Equivalent
	electrical circuits		electrical circuits	
MEM18049C	Disconnect/reconnect	MEM18049	Disconnect/reconnect	New format.
	fixed wired equipment		fixed wired equipment	Equivalent
	up to 1000 volts		up to 1000 volts	
	a.c./1500 volts d.c.		a.c./1500 volts d.c.	
MEM18050C	Disconnect/reconnect	MEM18050	Disconnect/reconnect	New format.
	fixed wired equipment		fixed wired equipment	Equivalent
	over 1000 volts		over 1000 volts	
	a.c./1500 volts d.c.		a.c./1500 volts d.c.	
MEM18051B	Fault find and	MEM18051	Fault find and	New format.
	repair/rectify complex		repair/rectify complex	Equivalent
	electrical circuits		electrical circuits	
MEM18052B	Maintain fluid power	MEM27017	Maintain fluid power	New format.
	systems for mobile plant		systems for mobile plant	Equivalent
MEM18053B	Modify fluid power	MEM18053	Modify fluid power	New format.
	control systems		control systems	Equivalent
MEM18054B	Fault find, test and	MEM18054	Fault find, test and	New format.
	calibrate		calibrate	Equivalent
	instrumentation systems		instrumentation systems	
	and equipment		and equipment	
MEM18055B	Dismantle, replace and	MEM18055	Dismantle, replace and	New format.
	assemble engineering		assemble engineering	Equivalent
	components		components	
MEM18056B	Diagnose and repair	MEM18056	Diagnose and repair	New format.
	analog equipment and		analog equipment and	Equivalent
	components		components	
MEM18057B	Maintain/service	MEM18057	Maintain/service	New format.
	analog/digital electronic		analog/digital electronic	Equivalent
	equipment		equipment	
MEM18058C	Modify electronic	MEM18058	Modify electronic	New format.
	equipment		equipment	Equivalent
MEM18059B	Modify electronic	MEM18059	Modify electronic	New format.
	systems		systems	Equivalent

Code	MEM05 Release 11.1	Code	MEM Release 2	Comment /
	Title		Title	Equivalence
MEM18060B	Maintain, repair control	MEM18060	Maintain, repair control	New format.
	instrumentation - single		instrumentation - single	Equivalent
	and multiple loop		and multiple loop	
	control systems		control systems	
MEM18061B	Maintain/calibrate	MEM18061	Maintain/calibrate	New format.
	complex control systems		complex control systems	Equivalent
MEM18062B	Install, maintain and	MEM18062	Install, maintain and	New format.
	calibrate		calibrate	Equivalent
	instrumentation sensors,		instrumentation sensors,	
	transmitters and final		transmitters and final	
	control elements		control elements	
MEM18063B	Terminate signal and	MEM18063	Terminate signal and	New format.
	data cables		data cables	Equivalent
MEM18064B	Maintain	MEM18064	Maintain	New format.
	instrumentation system		instrumentation system	Equivalent
	components		components	
MEM18065B	Diagnose and repair	MEM18065	Diagnose and repair	New format.
	digital equipment and		digital equipment and	Equivalent
	components		components	
MEM18066B	Diagnose and repair	MEM18066	Diagnose and repair	New format.
	microprocessor-based		microprocessor-based	Equivalent
	equipment		equipment	
MEM18067B	Tune control loops -	MEM18067	Tune control loops -	New format.
	multi controller or multi		multi controller or multi	Equivalent
	element systems		element systems	
MEM18069B	Maintain, repair	MEM18069	Maintain, repair	New format.
	instrumentation process		instrumentation process	Equivalent
	control analysers		control analysers	
MEM18071B	Connect/disconnect fluid	MEM18071	Connect/disconnect fluid	New format.
	conveying system		conveying system	Equivalent
	components		components	
MEM18072B	Manufacture fluid	MEM18072	Manufacture fluid	New format.
	conveying conductor		conveying conductor	Equivalent
	assemblies		assemblies	
MEM18073A	Perform advanced	MEM27033	Perform advanced	New format.
	equipment testing and		equipment testing and	Equivalent
	diagnostics on mobile		diagnostics on mobile	
	plant and equipment		plant and equipment	
		MEM18083	Handle fluorocarbon	New unit
			refrigerants according to	
			regulations	

Code	MEM05 Release 11.1	Code	MEM Release 2	Comment /
	Title		Title	Equivalence
MEM18084A	Commission and	MEM18084	Commission and	New format.
	decommission split air		decommission split air	Equivalent
	conditioning systems		conditioning systems	
MEM18085A	Install, service and repair	MEM18085	Install, service and repair	New format.
	domestic air		domestic air	Equivalent
	conditioning and		conditioning and	
	refrigeration appliances		refrigeration appliances	
MEM18086B	Test, recover, evacuate	MEM18086	Test, recover, evacuate	New format.
	and charge refrigeration		and charge refrigeration	Equivalent
	systems		systems	
MEM18087B	Service and repair	MEM18087	Service and repair	New format.
	domestic and light		domestic and light	Equivalent
	commercial refrigeration		commercial refrigeration	
	and air conditioning		and air conditioning	
	equipment		equipment	
MEM18088B	Maintain and repair	MEM18088	Maintain and repair	New format.
	commercial air		commercial air	Equivalent
	conditioning systems		conditioning systems	
	and components		and components	
MEM18089B	Maintain and repair	MEM18089	Maintain and repair	New format.
	central air handling		central air handling	Equivalent
	systems		systems	
MEM18090B	Maintain and repair	MEM18090	Maintain and repair	New format.
	industrial refrigeration		industrial refrigeration	Equivalent
	systems and		systems and	
	components		components	
MEM18091B	Maintain and repair	MEM18091	Maintain and repair	New format.
	multi stage, cascade		multi stage, cascade	Equivalent
	and/or ultra-cold		and/or ultra-cold	
	industrial refrigeration		industrial refrigeration	
	systems		systems	
MEM18092B	Maintain and repair	MEM18092	Maintain and repair	New format.
	commercial and/or		commercial and/or	Equivalent
	industrial refrigeration		industrial refrigeration	
	and/or air conditioning		and/or air conditioning	
	controls		controls	
MEM18093B	Maintain and repair	MEM18093	Maintain and repair	New format.
	integrated industrial		integrated industrial	Equivalent
	refrigeration and/or		refrigeration and/or	
	large air handling system		large air handling system	
	controls		controls	

Code	MEM05 Release 11.1	Code	MEM Release 2	Comment /
	Title		Title	Equivalence
MEM18094B	Service and repair	MEM18094	Service and repair	New format.
	commercial refrigeration		commercial refrigeration	Equivalent
MEM18095A	Maintain and repair	MEM18095	Maintain and repair	New format.
	cooling		cooling	Equivalent
	towers/evaporative		towers/evaporative	
	condensers and		condensers and	
	associated equipment		associated equipment	
MEM18096A	Maintain, repair/replace	MEM18096	Maintain, repair/replace	New format.
	and adjust refrigerant		and adjust refrigerant	Equivalent
	flow controls and		flow controls and	
	associated equipment		associated equipment	
MEM18097A	Manufacture cavity dies	MEM18097	Manufacture cavity dies	New format.
				Equivalent
MEM18098A	Prepare to perform work	MEM18098	Prepare to perform work	New format.
	associated with fuel		associated with fuel	Equivalent
	system installation and		system installation and	- 4
	servicing		servicing	
MEM19001B	Perform jewellery metal	MEM19001	Perform jewellery metal	New format.
	casting		casting	Equivalent
MEM19002B	Prepare jewellery	MEM19002	Prepare jewellery	New format.
1111130028	illustrations	11121113002	illustrations	Equivalent
MEM19003B	Handle gem materials	MEM19003	Handle gem materials	New format.
WEWEBOOSD	nanale gen materials	WIEIWI15005	nunale genninuterius	Equivalent
MEM19004B	Handle and examine	MEM19004	Handle and examine	New format.
WIEIWI19004D	gemstone materials	101210113004	gemstone materials	Equivalent
MEM19005B	Produce three-	MEM19005	Produce three-	New format.
IVIEIVI19003B	dimensional precision	IVIEIVI19005	dimensional precision	Equivalent
	items		items	Equivalent
MEM19006B		MEM19006		New format.
IVIEIVI19000B	Replace watch batteries	IVIEIVI19000	Replace watch batteries	
N4EN410007D	Doutour constant	NAEN410007	Doufour constant	Equivalent
MEM19007B	Perform gemstone	MEM19007	Perform gemstone	New format.
NAEN 4400000	setting	NAEN 440000	setting	Equivalent
MEM19008B	Prepare jewellery	MEM19008	Prepare jewellery	New format.
	designs		designs	Equivalent
MEM19009B	Perform investment	MEM19009	Perform investment	New format.
	procedures for lost wax		procedures for lost wax	Equivalent
	casting process		casting process	
MEM19010B	Produce rubber moulds	MEM19010	Produce rubber moulds	New format.
	for lost wax casting		for lost wax casting	Equivalent
	process		process	

Code	MEM05 Release 11.1	Code	MEM Release 2	Comment /
	Title		Title	Equivalence
MEM19011B	Perform wax injection of	MEM19011	Perform wax injection of	New format.
	moulds for lost wax		moulds for lost wax	Equivalent
	casting process		casting process	
MEM19012B	Produce jewellery wax	MEM19012	Produce jewellery wax	New format.
	model		model	Equivalent
MEM19013B	Produce jewellery metal	MEM19013	Produce jewellery metal	New format.
	masters		masters	Equivalent
MEM19014B	Perform hand engraving	MEM19014	Perform hand engraving	New format.
				Equivalent
MEM19015B	Perform jewellery	MEM19015	Perform jewellery	New format.
	enamelling		enamelling	Equivalent
MEM19016B	Construct jewellery	MEM19016	Construct jewellery	New format.
	components		components	Equivalent
MEM19017B	Fabricate jewellery items	MEM19017	Fabricate jewellery items	New format.
				Equivalent
MEM19018B	Repair jewellery items	MEM19018	Repair jewellery items	New format.
				Equivalent
MEM19020B	Fault-find and maintain	MEM19020	Fault-find and maintain	New format.
	micro-mechanisms		micro-mechanisms	Equivalent
MEM19021B	Diagnose and service	MEM19021	Diagnose and service	New format.
	micro-mechanisms		micro-mechanisms	Equivalent
MEM19022B	Perform precision micro-	MEM19022	Perform precision micro-	New format.
	mechanism diagnosis		mechanism diagnosis	Equivalent
	and servicing		and servicing	
MEM20001A	Produce keys	MEM20001	Produce keys	New format.
				Equivalent
MEM20002A	Assemble and test lock	MEM20002	Assemble and test lock	New format.
	mechanisms		mechanisms	Equivalent
MEM20003A	Install and upgrade locks	MEM20003	Install and upgrade locks	New format.
	and hardware		and hardware	Equivalent
MEM20004A	Gain entry	MEM20004	Gain entry	New format.
				Equivalent
MEM20005A	Install and maintain door	MEM20005	Install and maintain door	New format.
	control devices/systems		control devices/systems	Equivalent
MEM20006A	Maintain and service	MEM20006	Maintain and service	New format.
	mechanical locking		mechanical locking	Equivalent
	devices		devices	
MEM20007A	Plan and prepare a	MEM20007	Plan and prepare a	New format.
	masterkey system		masterkey system	Equivalent
MEM20008A	Develop and implement	MEM20008	Develop and implement	New format.
	a masterkey system		a masterkey system	Equivalent

Code	MEM05 Release 11.1 Title	Code	MEM Release 2 Title	Comment / Equivalence
MEM20009A	Gain entry and reinstate fire and security containers	MEM20009	Gain entry and reinstate fire and security containers	New format. Equivalent
MEM20010A	Gain entry and reinstate automotive locking systems	MEM20010	Gain entry and reinstate automotive locking systems	New format. Equivalent
MEM20011A	Service and repair fire and security containers	MEM20011	Service and repair fire and security containers	New format. Equivalent
MEM20012A	Service and repair mechanical automotive locking systems	MEM20012	Service and repair mechanical automotive locking systems	New format. Equivalent
MEM20013A	Service automotive transponder systems	MEM20013	Service automotive transponder systems	New format. Equivalent
MEM20014A	Perform a site security survey	MEM20014	Perform a site security survey	New format. Equivalent
MEM21001A	Replace watch batteries, capacitors and bands	MEM21001	Replace watch batteries, capacitors and bands	New format. Equivalent
MEM21002A	Perform watch movement exchange	MEM21002	Perform watch movement exchange	New format. Equivalent
MEM21003A	Perform watch case servicing, repair and refurbishment	MEM21003	Perform watch case servicing, repair and refurbishment	New format. Equivalent
MEM21004A	Clean watch and clock components	MEM21004	Clean watch and clock components	New format. Equivalent
MEM21005A	Diagnose faults in quartz watches	MEM21005	Diagnose faults in quartz watches	New format. Equivalent
MEM21006A	Service quartz watches	MEM21006	Service quartz watches	New format. Equivalent
MEM21007A	Service complex quartz watches	MEM21007	Service complex quartz watches	New format. Equivalent
MEM21008A	Service mechanical watches	MEM21008	Service mechanical watches	New format. Equivalent
MEM21009A	Inspect, diagnose, adjust and repair mechanical watches	MEM21009	Inspect, diagnose, adjust and repair mechanical watches	New format. Equivalent
MEM21010A	Service watch power generating systems	MEM21010	Service watch power generating systems	New format. Equivalent
MEM21011A	Service calendar and other dial indication mechanisms for watches	MEM21011	Service calendar and other dial indication mechanisms for watches	New format. Equivalent

Code	MEM05 Release 11.1	Code	MEM Release 2	Comment /
	Title		Title	Equivalence
MEM21012A	Service and repair	MEM21012	Service and repair	New format.
	mechanical watch		mechanical watch	Equivalent
	oscillating systems		oscillating systems	
MEM21013A	Service, test and adjust	MEM21013	Service, test and adjust	New format.
	watch escapements		watch escapements	Equivalent
MEM21014A	Service mechanical	MEM21014	Service mechanical	New format.
	chronograph watches		chronograph watches	Equivalent
MEM21015A	Perform precision watch	MEM21015	Perform precision watch	New format.
	timing and adjustment		timing and adjustment	Equivalent
MEM21016A	Install and set up clocks	MEM21016	Install and set up clocks	New format.
				Equivalent
MEM21017A	Service and repair clock	MEM21017	Service and repair clock	New format.
	timepieces		timepieces	Equivalent
MEM21018A	Service clock	MEM21018	Service clock	New format.
	escapements and		escapements and	Equivalent
	oscillating systems		oscillating systems	
MEM21019A	Service and repair clock	MEM21019	Service and repair clock	New format.
	striking mechanisms		striking mechanisms	Equivalent
MEM21020A	Service and repair clock	MEM21020	Service and repair clock	New format.
	chiming mechanisms		chiming mechanisms	Equivalent
MEM21021A	Restore clockwork	MEM21021	Restore clockwork	New format.
	mechanisms		mechanisms	Equivalent
MEM21022A	Manufacture watch and	MEM21022	Manufacture watch and	New format.
	clock components		clock components	Equivalent
MEM21023A	Plan, set up and operate	MEM21023	Plan, set up and operate	New format.
	horological workshop or		horological workshop or	Equivalent
	service centre		service centre	
MEM25001B	Apply fibre-reinforced	MEM25001	Apply fibre-reinforced	New format.
	materials		materials	Equivalent
MEM25002B	Form and integrate	MEM25002	Form and integrate	New format.
	fibre-reinforced		fibre-reinforced	Equivalent
	structures		structures	
MEM25003B	Set up marine vessel	MEM25003	Set up marine vessel	New format.
	structures		structures	Equivalent
MEM25004B	Fair and shape surfaces	MEM25004	Fair and shape surfaces	New format.
				Equivalent
MEM25005B	Construct and assemble	MEM25005	Construct and assemble	New format.
	marine vessel timber		marine vessel timber	Equivalent
	components		components	
MEM25006B	Undertake marine	MEM25006	Undertake marine	New format.
	sheathing operations		sheathing operations	Equivalent

Code	MEM05 Release 11.1	Code	MEM Release 2	Comment /
	Title		Title	Equivalence
MEM25007B	Maintain marine vessel	MEM25007	Maintain marine vessel	New format.
	surfaces		surfaces	Equivalent
MEM25008B	Repair marine vessel	MEM25008	Repair marine vessel	New format.
	surfaces and structures		surfaces and structures	Equivalent
MEM25009B	Form timber shapes	MEM25009	Form timber shapes	New format.
	using hot processes		using hot processes	Equivalent
MEM25010B	Perform fitout	MEM25010	Perform fitout	New format.
	procedures		procedures	Equivalent
MEM25011B	Install marine systems	MEM25011	Install marine systems	New format.
				Equivalent
MEM25012B	Install and test	MEM25012	Install and test	New format.
	operations of marine		operations of marine	Equivalent
	auxiliary systems		auxiliary systems	
MEM25013B	Produce three-	MEM25013	Produce three-	New format.
	dimensional		dimensional	Equivalent
	plugs/moulds		plugs/moulds	
MEM25014B	Perform marine slipping	MEM25014	Perform marine slipping	New format.
	operations		operations	Equivalent
MEM25015A	Assemble and install	MEM25015	Assemble and install	New format.
	equipment and		equipment and	Equivalent
	accessories/ancillaries		accessories/ancillaries	
MEM26001A	Lay up composites using	MEM26001	Lay up composites using	New format.
	open moulding		open moulding	Equivalent
	techniques		techniques	
MEM26002A	Lay up composites using	MEM26002	Lay up composites using	New format.
	vacuum closed moulding		vacuum closed moulding	Equivalent
	techniques		techniques	
MEM26003A	Lay up composites using	MEM26003	Lay up composites using	New format.
	pressure closed		pressure closed	Equivalent
	moulding techniques		moulding techniques	
MEM26004A	Make basic plugs for	MEM26004	Make basic plugs for	New format.
	composites fabrication		composites fabrication	Equivalent
MEM26005A	Make basic moulds for	MEM26005	Make basic moulds for	New format.
	composites fabrication		composites fabrication	Equivalent
MEM26006A	Mark and cut out sheets	MEM26006	Mark and cut out sheets	New format.
	for composite use		for composite use	Equivalent
MEM26007A	Select and use	MEM26007	Select and use	New format.
	reinforcing appropriate		reinforcing appropriate	Equivalent
	for product		for product	
MEM26008A	Select and use resin	MEM26008	Select and use resin	New format.
	systems appropriate for		systems appropriate for	Equivalent
	product		product	

Code	MEM05 Release 11.1 Title	Code	MEM Release 2 Title	Comment / Equivalence
MEM26009A	Select and use cores and fillers appropriate for product	MEM26009	Select and use cores and fillers appropriate for product	New format. Equivalent
MEM26010A	Store and handle composite materials	MEM26010	Store and handle composite materials	New format. Equivalent
MEM26011A	Determine materials and techniques for a composite component or product	MEM26011	Determine materials and techniques for a composite component or product	New format. Equivalent
MEM26012A	Record and trial work processes for one-off composite products	MEM26012	Record and trial work processes for one-off composite products	New format. Equivalent
MEM26013A	Select and use composite processes or systems appropriate for product	MEM26013	Select and use composite processes or systems appropriate for product	New format. Equivalent
MEM26014A	Adjust resin chemicals for current conditions	MEM26014	Adjust resin chemicals for current conditions	New format. Equivalent
MEM26015A	Select and apply repair techniques	MEM26015	Select and apply repair techniques	New format. Equivalent
MEM26016A	Select and use joining techniques	MEM26016	Select and use joining techniques	New format. Equivalent
MEM26017A	Prepare composite or other substrate surfaces	MEM26017	Prepare composite or other substrate surfaces	New format. Equivalent
MEM26018A	Organise composite trials	MEM26018	Organise composite trials	New format. Equivalent
MEM26019A	Finish a composite product	MEM26019	Finish a composite product	New format. Equivalent
MEM26020A	Identify and interpret required standards for composites	MEM26020	Identify and interpret required standards for composites	New format. Equivalent
		MEM27018	Test, diagnose and rectify mobile and stationary plant external monitoring and control systems	New Unit
		MEM27019	Diagnose, repair and replace diesel engines in stationary and mobile plant	New Unit

le		Title	Equivalence
			-
	MEM27020	Apply knowledge of	New Unit
		large combustion engine	
		operations to service	
		and maintenance tasks	
	MEM27021	Maintain, fault find and	New Unit
		gas turbine engine	
	MEM27022	Maintain, fault find and	New Unit
		repair traction drive	
		mechanics	
	MEM27023	Diagnose and rectify	New Unit
		fieldbus circuits in	
		mobile and stationary	
		plant and equipment	
	MEM27024	Diagnose and rectify	New Unit
		mobile plant hydrostatic	
		systems	
	MEM27025	Maintain, diagnose and	New Unit
		rectify fluid power	
		controls in mobile	
		equipment	
	MEM27026	Service and repair	New Unit
		mobile plant air	
		conditioning systems	
	MEM27027	Install or modify mobile	New Unit
		plant air conditioning	
		systems	
assify recreational	MEM50001	Classify recreational	New format.
ating technologies		boating technologies	Equivalent
d features		and features	
ork safely on marine	MEM50002	Work safely on marine	New format.
, aft		craft	Equivalent
llow work procedures	MEM50003	Follow work procedures	New format.
maintain the marine		to maintain the marine	Equivalent
vironment		environment	
aintain quality of	MEM50004		New format.
vironment by		environment by	Equivalent
fuel vessels	MEM50005	Refuel vessels	New format.
			Equivalent
eck operational	MEM50006	Check operational	New format.
•			Equivalent
	ating technologies d features ork safely on marine aft llow work procedures maintain the marine vironment aintain quality of vironment by lowing marina codes	MEM27022 MEM27023 MEM27023 MEM27024 MEM27024 MEM27024 MEM27025 MEM27025 MEM27025 MEM27026 MEM27026 MEM27026 MEM27027 MEM27027 MEM50001 ating technologies d features ork safely on marine aft NEM50001 MEM50002 aft MEM50003 MEM50004 vironment aintain quality of vironment by lowing marina codes fuel vessels MEM50005	Image: stationary plant gas turbine engineMEM27022Maintain, fault find and repair traction drive mechanicsMEM27023Diagnose and rectify fieldbus circuits in mobile and stationary plant and equipmentMEM27024Diagnose and rectify fieldbus circuits in mobile and stationary plant and equipmentMEM27024Diagnose and rectify fieldbus circuits in mobile plant hydrostatic systemsMEM27025Maintain, diagnose and rectify fluid power controls in mobile equipmentMEM27026Service and repair mobile plant air conditioning systemsMEM27027Install or modify mobile plant air conditioning systemsMEM27027Install or modify mobile plant air conditioning systemsMEM50001Classify recreational boating technologies and featuresMEM50002Work safely on marine craftMEM50003Follow work procedures to maintain the marine environmentaintain quality of vironment by lowing marina codesMEM50005 Refuel vesselsMEM50005Refuel vessels

Code	MEM05 Release 11.1	Code	MEM Release 2	Comment /
	Title		Title	Equivalence
MEM50007B	Check operational	MEM50007	Check operational	New format.
	capability of sails and		capability of sails and	Equivalent
	sail operating equipment		sail operating equipment	
MEM50008B	Carry out trip	MEM50008	Carry out trip	New format.
	preparation and		preparation and	Equivalent
	planning		planning	
MEM50009B	Safely operate a	MEM50009	Safely operate a	New format.
	mechanically powered		mechanically powered	Equivalent
	recreational boat		recreational boat	
MEM50010B	Respond to boating	MEM50010	Respond to boating	New format.
	emergencies and		emergencies and	Equivalent
	incidents		incidents	

Imported units of competency

Note: Depending on endorsement timelines, currency of all imported units will be checked and updated prior to release of MEM R2 on TGA.

AURTTM011 Recondition engine cylinder heads CPCCLDG3001A Licence to perform dogging CPCCLR53001A Licence to perform rigging basic level CPCCLSF2001A Licence to erect, alter and dismantle scaffolding basic level CPCCLSF3001A Licence to erect, alter and dismantle scaffolding basic level CPCLSF3001A Licence to erect, alter and dismantle scaffolding intermediate level CPFES2027A Inspect, test and maintain non-gaseous pre-engineered fire-suppression systems CPPFES3042A Install accurity equipment and system CPPSEC3036A Program security equipment and system CPPSEC3037A Test installed security equipment and system CPPSEC3037A Test installed security equipment and system CPPSEC3038A Commission and decommission security equipment and system CPPSEC3037A Test installed and puote on security equipment and system CPPSEC3047A Provide estimate and quote on security system CPPSEC3047A Provide estimate and modify customer premises communications cabling: ACA Restricted Rule ICTTC136B Install, maintain and modify customer premises communications cabling: ACA Restricted Rule MEM14091A Integrate manufacturing fundamentals into an engineering task MEM24002B MEM24002B	Unit code	Unit title	
CPCCLDG3001A Licence to perform rigging basic level CPCCLRG3001A Licence to erect, alter and dismantle scaffolding basic level CPCCLSF2001A Licence to erect, alter and dismantle scaffolding intermediate level CPPFES2027A Inspect, test and maintain non-gaseous pre-engineered fire-suppression systems CPPFES2027A Install and commission pre-engineered fire-suppression systems CPPFES2021A Install security equipment and system CPPSEC3036A Program security equipment and system CPPSEC3038A Commission and decommission security equipment and system CPPSEC3038A Commission and decommission security equipment and system CPPSEC3038A Identify and diagnose electronic security equipment and system CPPSEC3037A Test installed security equipment and system CPPSEC3047A Provide estimate and quote on security equipment and system CPPSEC3047A Provide estimate and quote on security system CPPSEC3047A Provide estimate and quote on security equipment and system CPPSEC3047A Install, maintain and modify customer premises communications cabling: ACA Restricted Rule ICTTC136B Install, maintain and modify customer premises communications cabling: ACA Qopen Rule MEM14091A	AURTTE005	Overhaul engines	
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environment	MEM24012C	Apply metallurgy principles	
	MEM30012A	Apply mathematical techniques in a manufacturing, engineering or related	
MEM30025A Analyse a simple electrical system circuit		environment	
	MEM30025A	Analyse a simple electrical system circuit	

Unit code	Unit title
MSATCM304A	Interpret binary phase diagrams
MSMENV472	Implement and monitor environmentally sustainable work practices
PMBPROD291	Operate resin infusion moulding equipment
PMBPROD294	Operate resin transfer moulding equipment
PMBPROD298	Operate equipment using pre-preg material
PMBPROD391	Produce composites using resin infusion
PMBPROD394	Produce composites using resin transfer moulding
PMBPROD398	Produce composites using pre-pregs
TLILIC0012	Licence to operate a vehicle loading crane (capacity 10 metre tonnes and
	above)
TLILIC2001	Licence to operate a forklift truck
TLILIC2002	Licence to operate an order picking forklift truck
TLILIC3003	Licence to operate a bridge and gantry crane
TLILIC3006	Licence to operate a non-slewing mobile crane (greater than three tonnes
	capacity)